

**801 GROVE STREET
BUILDING GENERATOR
&
HRP FACILITY GENERATOR
REPLACEMENT**

**ISSUED FOR BID
TECHNICAL SPECIFICATIONS**

Prepared for:
Trinity Metro

Prepared by:



801 Cherry Street, Suite 2800
Fort Worth, TX 76102
(817) 735-7300

Texas Registered Engineering Firm F-2144

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Trinity Metro

801 Grove Street Building Generator & HRP Facility Generator Replacement



FREESE AND NICHOLS, INC.
TEXAS REGISTERED
ENGINEERING FIRM
F-2144

Div 04, 32



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A circular professional engineer seal for the State of Texas. The seal features a five-pointed star in the center. The text around the star reads "STATE OF TEXAS" at the top, "D. SCOTT BROWN" in the middle, "89097" below the name, and "LICENSED PROFESSIONAL ENGINEER" at the bottom. The seal is surrounded by a decorative border. Above the seal is a handwritten signature, and below it is the date "7-24-2024".

7-24-2024

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03 30 00.01 CAST-IN-PLACE CONCRETE (LIMITED APPLICATIONS)

1.00 GENERAL

1.01 SUMMARY

- A. This Section specifies normal weight, cast-in-place concrete, including reinforcement, concrete materials, mixture design, placement procedures, and finishes.

1.02 SUBMITTALS

- A. Product Data and Material Certifications: For each product or material indicated in Part 2.00 "Products," excluding formwork.
- B. Design Mixture: For each concrete mixture submit:
 - 1. Mix design proportions and characteristics.
 - 2. Certifications indicating conformance of aggregate and cementitious materials.
 - 3. Admixture data sheets.
 - 4. Field test data or trial batch mixture data to validate specified compressive strength in accordance with ACI 301, latest edition.
- C. Reinforcing bar layout drawing with bar lists clearly marked and referenced to the Drawings.

1.03 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C94/C94M requirements for production facilities and equipment.
- B. Source Limitations: Obtain each type of cement of the same brand from the same manufacturer's plant, obtain aggregate from one source, and obtain admixtures through one source from a single manufacturer.
- C. Comply with ACI 301, "Specification for Structural Concrete," including the following sections, unless modified by requirements in the Contract Documents:
 - 1. "General Requirements."
 - 2. "Formwork and Formwork Accessories."
 - 3. "Reinforcement and Reinforcement Supports."
 - 4. "Concrete Mixtures."
 - 5. "Handling, Placing, and Constructing."
- D. Comply with ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."

2.00 PRODUCTS

2.01 FORMWORK

- A. Furnish formwork and formwork accessories according to ACI 301.
 - 1. Form ties shall leave no material within 1-1/2 inches of concrete surface.
 - 2. For fluid bearing and below grade walls, provide single tie rods with midpoint washer to prevent water seepage. Systems that result in a through wall hole are not permitted.

2.02 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A615/A615M, Grade 60, deformed.
- B. Plain-Steel Welded Wire Reinforcement: ASTM A1064, fabricated from as-drawn steel wire into flat sheets.
- C. Supports:
 - 1. Unexposed Surface: CRSI Class 3 – No Protection.
 - 2. Exposed Surface: CRSI Class 1 – Maximum Protection – uniform high density polyethylene (plastic) or fiberglass reinforced plastic (FRP). Plastic protected wire bar supports are not allowed.

2.03 CONCRETE MATERIALS

- A. Cementitious Material:
 - 1. Cement:
 - a. Type I or I/II Portland cement, conforming to ASTM C150.
 - b. Type IL blended hydraulic cement, conforming to ASTM C595.
 - 2. Fly Ash: ASTM C618, Class F. No more than 25 percent of the cement may be replaced with fly ash. If Class F fly ash is not available, then provide a straight cement mix.
- B. Coarse Aggregate:
 - 1. In conformance with ASTM C33, uniformly graded, with a maximum size as indicated in "Concrete Mixtures."
 - 2. Class: Moderate weathering region, but not less than 3M.
- C. Fine Aggregate: Washed and screened natural sands or sands manufactured by crushing stones; conforming to ASTM C33.
- D. Water: Potable and complying with ASTM C1602 and ASTM C1602 Table 2.

2.04 ADMIXTURES

- A. Air-Entraining Admixture: ASTM C260.
- B. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that will not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
 - 1. Water-Reducing Admixture: ASTM C494/C494M, Type A.

2. Retarding Admixture: ASTM C494/C494M, Type B.
3. Water-Reducing and Retarding Admixture: ASTM C494/C494M, Type D.
4. High-Range, Water-Reducing Admixture: ASTM C494/C494M, Type F.
5. High-Range, Water-Reducing and Retarding Admixture: ASTM C494/C494M, Type G.
6. Plasticizing and Retarding Admixture: ASTM C1017/C1017M, Type II.

2.05 RELATED MATERIALS

- A. Joint-Filler Strips: ASTM D1751, asphalt-saturated cellulosic fiber, or ASTM D1752, cork or self-expanding cork.
- B. Repair Materials: Pre-packaged, low-shrink, non-slump, non-metallic, quick setting patching mortar, as approved by the manufacturer for each application.
 1. Sikatop 123 by Sika Corporation.
 2. Five Start Structural Concrete by Five Star Products, Inc.
 3. Approved equal.
- C. Non-Shrink Grout: Pre-packaged, non-metallic, precision, non-shrink grout conforming to ASTM C1107/C1107M.
- D. Normal Shrinkage Grout: One part cement to three parts of ASTM C33 fine aggregate; proportioning on a volumetric basis. Install for grouted areas not required to be non-shrink grout.
- E. Bonding Agent: ASTM C1059, Type II, non-redispersible, acrylic emulsion.
- F. Zinc Richer Primer: Coat aluminum surfaces embedded or in contact with concrete. Primer shall be Tneme-Zinc or approved equal.

2.06 CURING MATERIALS

- A. Evaporation Retarder: Waterborne, monomolecular film forming; manufactured for application to fresh concrete.
- B. Absorptive Cover: AASHTO M182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. when dry.
- C. Waterproof Sheet: In accordance with ASTM C171.
- D. Water: Potable and complying with ASTM C1602 and ASTM C1602 Table 2.
- E. Membrane-Curing Compound: ASTM C309, Type 1, Class B.

2.07 CONCRETE MIXTURES

- A. Comply with ACI 301 requirements for concrete mixtures.

- B. Normal-Weight Concrete: Prepare design mixes, proportioned according to ACI 301, as follows:

Use	Min. 28-Day Compressive Strength (psi)	Max. Size of Coarse Aggregate	Max. Water/Cement Ratio	Max Slump (in.)
General	4000	1-1/2"	0.45	5* (+/-1")
Pipe blocking, lean concrete	1500	1-1/2"	0.70	---
*Slump may be increased to 8 inches with the addition of a HRWR.				

- C. Air Content:

1. Air entrain exposed concrete within range permitted by ACI 301 for Exposure Class F1.
2. Do not allow entrapped air to exceed 3 percent in floor slabs to receive troweled finish.

2.08 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C94/C94M, and furnish batch ticket information.

3.00 EXECUTION

3.01 FORMWORK

- A. Design, construct, erect, brace, and maintain formwork according to ACI 301.

3.02 STEEL REINFORCEMENT

- A. Comply with CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.
1. Fabricate reinforcement steel to provide lapped connections, bends, and transitions in reinforcement as required for continuity of the typical reinforcement specified on the Drawings.
 2. Unless otherwise detailed, intersecting wall and/or beam reinforcement shall extend to the far face and terminate in a standard hook. Reinforcement at the outside face of corners shall be continuous or provide tension lap splices at each side of the corner.
- B. Do not weld reinforcement.

3.03 JOINTS

- A. General: Construct joints true to line with faces perpendicular to surface plane of concrete. Purposefully roughen joints to a 1/4-inch amplitude and clean.
- B. Construction Joints: Locate joints as indicated or as approved by Owner's Representative.
- C. Isolation Joints: Install joint-filler strips at junctions with slabs-on-grade and vertical surfaces, and as indicated.
1. Extend joint fillers full width and depth of joint, terminating flush with finished concrete surface, unless otherwise indicated.

3.04 CONCRETE PLACEMENT

- A. Comply with ACI 301 for measuring, batching, mixing, transporting, and placing concrete.
- B. Additional water may only be added to concrete prior to placement and only at Project Site. Slump shall be evaluated prior to and after the addition of all water. Do not take strength cylinders until after addition of all water.
 - 1. Quantity of water shall not exceed the amount withheld at the batch plant. Quantity withheld shall be indicated on the batch ticket. Addition of water shall not result in a slump or water-cement ratio greater than that specified.
- C. Do not allow concrete to free fall more than 5 feet. With HRWR concrete may free fall a maximum of 10 feet.
- D. Consolidate concrete with mechanical vibrating equipment.

3.05 FINISHING UNFORMED SURFACES

- A. General: Comply with ACI 302.1R for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
- B. Float Finish: Apply float finish to surfaces to receive trowel finish or nonslip broom finish. Except as indicated below, apply a final "light float" finish to the surface as the concrete hardens. Surface shall have a uniform granular texture and shall meet the straightness requirements.
- C. Nonslip Broom Finish: Apply a nonslip broom finish to exterior concrete sidewalk and ramp surfaces. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route.

3.06 FINISHING FORMED SURFACES

- A. No Finish: After forms are removed, repair or patch tie-holes and defects. Otherwise, no additional finish is required. Apply to surfaces which are not visible from the inside or outside of the completed structure or less than 12 inches below finish grade (i.e. back of retaining walls below embankment, etc.).
- B. Smooth-Formed Finish: As-cast surface texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch tie holes and defective areas. Remove fins and other projections exceeding 1/8 inch. Apply to surfaces exposed to view and 12 inches below finish grade.
- C. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces, unless otherwise indicated.

3.07 CONCRETE PROTECTING AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 301. Additionally, comply with ACI 306.1 for cold-weather protection and with ACI 305.1 for hot-weather protection during curing.

- B. Evaporation Retarder: Apply evaporation retarder to concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb./sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.
- C. Begin curing after finishing concrete but not before free water has disappeared from concrete surface.
- D. Curing Methods: Cure formed and unformed concrete for at least 7 days by one or a combination of the following methods:
 - 1. Moisture Curing: Keep surfaces continuously moist for not less than 7 days with the following materials:
 - a. Absorptive cover, water saturated and kept continuously wet. Cover concrete surfaces and edges with 12-inch lap over adjacent absorptive covers.
 - 2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Cure for not less than 7 days. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
 - 3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within 3 hours after initial application. Maintain continuity of coating and repair damage during curing period.

3.08 MISCELLANEOUS CONCRETE ITEMS

- A. Non-Shrink Grout: Install and cure as recommended by manufacturer, and as required here:
 - 1. Clean and roughen exposed concrete surface; remove laitance. Saturate the foundation 24 hours before installation. Surface shall be clear of standing water. Baseplates shall be free of oil, grease, and other objectionable substances.
 - 2. Steel trowel exposed edges.
 - 3. Moist cure as specified by manufacturer, but not less than 3 days.
- B. Normal Shrinkage Grout:
 - 1. Clean and roughen exposed concrete surface, remove laitance. Saturate the foundation 24 hours before installation. Surface shall be clear of standing water. Apply scrub coat of grout immediately prior to grout placement. While scrub coat is still moist install grout.
 - 2. Wet cure as specified for concrete.

3.09 REPAIRS

- A. Remove and replace concrete that does not comply with requirements in this Section.

- B. Repair materials and surface preparation shall be completed in accordance with manufacturer recommendations. Coordinate with Owner's Representative prior to beginning any demolition of defective area.

END OF SECTION

04 20 00 UNIT MASONRY

1.00 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Concrete masonry units.
 - 2. Face brick.
 - 3. Pre-blended mortar and grout.
 - 4. Steel reinforcing bars.
 - 5. Masonry joint reinforcement.
 - 6. Ties and anchors.
 - 7. Embedded flashing.
 - 8. Miscellaneous masonry accessories.
- B. Related Sections:
 - 1. Section 05 50 00 "Metal Fabrications" for furnishing steel lintels for unit masonry.

1.03 DEFINITIONS

- A. CMU(s): Concrete masonry unit(s).
- B. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.04 PERFORMANCE REQUIREMENTS

- A. Provide structural unit masonry that develops indicated net-area compressive strengths at 28 days.
 - 1. Determine net-area compressive strength of masonry from average net-area compressive strengths of masonry units and mortar types (unit-strength method) according to Tables 1 and 2 in TMS 602.

1.05 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Owner will engage a qualified independent testing agency to perform preconstruction testing indicated below. Retesting of materials that fail to comply with specified requirements shall be done at Contractor's expense.
 - 1. Clay Masonry Unit Test: For each type of unit required, according to ASTM C67 for compressive strength.

2. Concrete Masonry Unit Test: For each type of unit required, according to ASTM C140 for compressive strength.

1.06 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For the following:
 1. Masonry Units: Show sizes, profiles, coursing, and locations of special shapes.
 2. Reinforced Wall Elevations, Scaled Drawings: For each reinforced CMU wall, load bearing or non-load bearing, provide scaled shop drawings which clearly indicate:
 - a. Reinforcing for all reinforced vertical cells, lintels, and bond beams.
 - b. All openings in walls and wall limits.
 - c. Reinforcing lengths, embedments, laps, hooks, and column ties.
 - d. CMU lintel block locations.
 3. Reinforcing Steel: Detail bending and placement of unit masonry reinforcing bars. Comply with ACI 315, "Details and Detailing of Concrete Reinforcement." Show elevations of reinforced walls.
 4. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.
- C. Samples for Initial Selection:
 1. Face brick.
 2. Colored mortar.
 3. Weep holes/vents.
- D. Samples for Verification: For each type and color of the following:
 1. Face brick.
 2. Pigmented mortar. Make samples using same sand and mortar ingredients to be used on Project.
 3. Weep holes and vents.
 4. Accessories embedded in masonry.

1.07 INFORMATIONAL SUBMITTALS

- A. List of Materials Used in Constructing Mockups: List generic product names together with manufacturers, manufacturers' product names, model numbers, lot numbers, batch numbers, source of supply, and other information as required to identify materials used. Include mix proportions for mortar and grout and source of aggregates.
 1. Submittal is for information only. Neither receipt of list nor approval of mockup constitutes approval of deviations from the Contract Documents unless such deviations are specifically brought to the attention of Architect and approved in writing.
- B. Qualification Data: For testing agency.

- C. Material Certificates: For each type and size of the following:
 - 1. Masonry units.
 - a. Material test reports substantiating compliance with requirements.
 - b. For masonry units used in structural masonry, include data and calculations establishing average net-area compressive strength of units.
 - 2. Cementitious materials. Include brand, type, and name of manufacturer.
 - 3. Pre-blended, dry mortar mixes. Include description of type and proportions of ingredients.
 - 4. Pre-blended, dry grout mixes. Include description of type and proportions of ingredients.
 - 5. Reinforcing bars.
 - 6. Reinforcing bar positioners.
 - 7. Grout screen.
 - 8. Joint reinforcement.
 - 9. Anchors, ties, and metal accessories.
- D. Statement of Compressive Strength of Masonry: For each combination of masonry unit type and mortar type, provide statement of average net-area compressive strength of masonry units, mortar type, and resulting net-area compressive strength of masonry determined according to Tables 1 and 2 in ACI 530.1/ASCE 6/TMS 602.
- E. Cold-Weather and Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with requirements.

1.08 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Qualified according to ASTM C1093 for testing indicated.
- B. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, from single source from single manufacturer for each product required.
- C. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from single manufacturer for each cementitious component and from single source or producer for each aggregate.
- D. Masonry Standard: Comply with ACI 530.1/ASCE 6/TMS 602 unless modified by requirements in the Contract Documents.
- E. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
 - 1. Build mockups for each type of exposed unit masonry construction in sizes approximately 60 inches long by 48 inches high by full thickness, including face and backup wythes and accessories.
 - a. Include a sealant-filled joint at least 16 inches long in each exterior wall mockup.

- b. Include lower corner of window opening framed at upper corner of exterior wall mockup. Make opening approximately 12 inches wide by 16 inches high.
 - c. Include through-wall flashing installed for a 24-inch length in corner of exterior wall mockup approximately 16 inches down from top of mockup, with a 12-inch length of flashing left exposed to view (omit masonry above half of flashing).
 - d. Include stucco, air barrier, veneer anchors, flashing, cavity drainage material, and weep holes in exterior masonry-veneer wall mockup.
2. Where masonry is to match existing, erect mockups adjacent and parallel to existing surface.
 3. Clean one-half of exposed faces of mockups with masonry cleaner as indicated.
 4. Protect accepted mockups from the elements with weather-resistant membrane.
 5. Approval of mockups is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; and aesthetic qualities of workmanship.
 - a. Approval of mockups is also for other material and construction qualities specifically approved by Architect in writing.
 - b. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless such deviations are specifically approved by Architect in writing.
 6. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- F. Pre-installation Conference: Conduct conference at Project site to comply with requirements in Section 01 31 00 "Project Management and Coordination."

1.09 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Deliver pre-blended, dry mortar mix in moisture-resistant containers designed for use with dispensing silos. Store pre-blended, dry mortar mix in delivery containers on elevated platforms, under cover, and in a dry location or in covered weatherproof dispensing silos.
- D. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.10 PROJECT CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.

1. Extend cover a minimum of 24 inches down both sides of walls and hold cover securely in place.
 2. Where one wythe of multi-wythe masonry walls is completed in advance of other wythes, secure cover a minimum of 24 inches down face next to unconstructed wythe and hold cover in place.
- B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least 3 days after building masonry walls or columns.
- C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
 2. Protect sills, ledges, and projections from mortar droppings.
 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
 4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in TMS 602.
1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 F and higher and will remain so until masonry has dried, but not less than 7 days after completing cleaning.
- E. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 602.

2.00 PRODUCTS

2.01 MASONRY UNITS, GENERAL

- A. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated in the standard. Do not use units where such defects will be exposed in the completed Work.
- B. Fire-Resistance Ratings: Where indicated, provide units that comply with requirements for fire-resistance ratings indicated as determined by testing according to ASTM E119, by equivalent masonry thickness, or by other means, as acceptable to authorities having jurisdiction.

2.02 CONCRETE MASONRY UNITS

- A. Shapes: Provide shapes indicated and as follows, with exposed surfaces matching exposed faces of adjacent units unless otherwise indicated.

1. Provide special shapes for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
 2. Provide bullnose units for building interior outside corners unless otherwise indicated.
- B. Integral Water Repellent: Provide units made with integral water repellent for exposed units.
1. Integral Water Repellent: Liquid polymeric, integral water-repellent admixture that does not reduce flexural bond strength. Units made with integral water repellent, when tested according to ASTM E514 as a wall assembly made with mortar containing integral water-repellent manufacturer's mortar additive, with test period extended to 24 hours, shall show no visible water or leaks on the back of test specimen.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1). ACM Chemistries; RainBloc.
 - 2). BASF Aktiengesellschaft; Rheopel Plus.
 - 3). Grace Construction Products, W. R. Grace & Co. - Conn.; Dry-Block.
- C. CMUs: ASTM C90.
1. Density Classification: Normal weight
 2. Size (Width): Manufactured to dimensions 3/8 inch less than nominal dimensions.

2.03 BRICK

- A. General: Provide shapes indicated and as follows, with exposed surfaces matching finish and color of exposed faces of adjacent units:
1. For ends of sills and caps and for similar applications that would otherwise expose unfinished brick surfaces, provide units without cores or frogs and with exposed surfaces finished.
 2. Provide special shapes for applications where stretcher units cannot accommodate special conditions, including those at corners, movement joints, bond beams, sashes, and lintels.
 3. Provide special shapes for applications requiring brick of size, form, color, and texture on exposed surfaces that cannot be produced by sawing.
 4. Provide special shapes for applications where shapes produced by sawing would result in sawed surfaces being exposed to view.
- B. Face Brick: Facing brick complying with ASTM C216.
1. Products: Subject to compliance with requirements, provide the following Grade: MW or SW.
 2. Type: FBX or HBX.
 3. Initial Rate of Absorption: Less than 30 g/30 sq. in. (30 g/194 sq. cm) per minute when tested per ASTM C67.
 4. Efflorescence: Provide brick that has been tested according to ASTM C67 and is rated "not effloresced."

5. Size (Actual Dimensions): 3-5/8 inches (92 mm) wide by 2-1/4 inches (57 mm) high by 7-5/8 inches (194 mm) long.
6. Color and Texture: As selected by Architect.

2.04 MASONRY LINTELS

- A. Masonry Lintels: Built-in-place masonry lintels made from bond beam CMUs with reinforcing bars placed as indicated and filled with coarse grout. Temporarily support built-in-place lintels until cured.

2.05 REINFORCEMENT

- A. Masonry Joint Reinforcement, General: ASTM A951.
 1. Exterior Walls: Hot-dip galvanized, carbon steel.
 2. Wire Size for Side Rods: 0.187-inch diameter.
 3. Wire Size for Cross Rods: 0.187-inch diameter.
 4. Wire Size for Veneer Ties: 0.187-inch diameter.
 5. Spacing of Cross Rods, Tabs, and Cross Ties: Not more than 16 inches o.c.
 6. Provide in lengths of not less than 10 feet, with prefabricated corner and tee units.
- B. Masonry Joint Reinforcement for Multiwythe Masonry:
 1. Adjustable (two-piece) type, either ladder or truss design, with one side rod at each face shell of backing wythe and with separate adjustable ties with pintle-and-eye connections having a maximum adjustment of 1-1/4 inches. Size ties to extend at least halfway through facing wythe but with at least 5/8-inch cover on outside face. Ties have hooks or clips to engage a continuous horizontal wire in the facing wythe.
- C. Masonry Joint Reinforcement for Veneers Anchored with Seismic Masonry-Veneer Anchors: Single 0.187-inch diameter, hot-dip galvanized, carbon steel continuous wire.

2.06 TIES AND ANCHORS

- A. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated.
 1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A82; with ASTM A153, Class B-2 coating.
- B. Wire Ties, General: Unless otherwise indicated, size wire ties to extend at least halfway through veneer but with at least 5/8-inch cover on outside face. Outer ends of wires are bent 90 degrees and extend 2 inches parallel to face of veneer.
- C. Individual Wire Ties: Rectangular units with closed ends and not less than 4 inches wide.
 1. Z-shaped ties with ends bent 90 degrees to provide hooks not less than 2 inches long may be used for masonry constructed from solid units.
 2. Where wythes do not align, use adjustable ties with pintle-and-eye connections having a maximum adjustment of 1-1/4 inches.

3. Wire: Fabricate from 1/4-inch diameter, hot-dip galvanized steel wire. Mill-galvanized wire ties may be used in interior walls unless otherwise indicated.
 4. Tie Section: Triangular-shaped wire tie, sized to extend within 1 inch of masonry face, made from 0.25-inch diameter, hot-dip galvanized steel wire. Mill-galvanized wire may be used at interior walls unless otherwise indicated.
- D. Adjustable Masonry-Veneer Anchors:
1. Screw-Attached, Masonry-Veneer Anchors: Units consisting of a wire tie and a metal anchor section.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1). Dayton Superior Corporation, Dur-O-Wal Division; D/A 213 or D/A 210 with D/A 700-708.
 - 2). Heckmann Building Products Inc.; 315-D with 316 or Pos-I-Tie.
 - 3). Hohmann & Barnard, Inc.; DW-10HS or DW-10-X.
 - b. Anchor Section: Sheet metal plate, 1-1/4 inches wide by 6 inches long, with screw holes top and bottom and with raised rib-stiffened strap, 5/8 inch wide by 5-1/2 inches long, stamped into center to provide a slot between strap and plate for inserting wire tie.

2.07 MISCELLANEOUS ANCHORS

- A. Anchor Bolts: Headed steel bolts complying with ASTM A307, Grade A; with ASTM A563 hex nuts and, where indicated, flat washers; hot-dip galvanized to comply with ASTM A153, Class C; of dimensions indicated.

2.08 EMBEDDED FLASHING MATERIALS

- A. Metal Flashing: Provide metal flashing complying with SMACNA's "Architectural Sheet Metal Manual" and as follows:
 1. Fabricate through-wall metal flashing embedded in masonry from stainless steel, with ribs at 3-inch intervals along length of flashing to provide an integral mortar bond.
 2. Fabricate through-wall flashing with snaplock receiver on exterior face where indicated to receive counterflashing.
 3. Fabricate through-wall flashing with drip edge unless otherwise indicated. Fabricate by extending flashing 1/2 inch out from wall, with outer edge bent down 30 degrees and hemmed.
 4. Metal Sealant Stop: Fabricate from stainless steel. Extend at least 3 inches into wall and out to exterior face of wall. At exterior face of wall, bend metal back on itself for 3/4 inch and down into joint 1/4 inch to form a stop for retaining sealant backer rod.
- B. Flexible Flashing: Use the following unless otherwise indicated:
 1. Rubberized-Asphalt Flashing: Composite flashing product consisting of a pliable, adhesive rubberized-asphalt compound, bonded to a high-density, cross-laminated polyethylene film to produce an overall thickness of not less than 0.040 inch.

- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1). Advanced Building Products Inc.; Peel-N-Seal.
 - 2). Carlisle Coatings & Waterproofing; CCW-705-TWF Thru-Wall Flashing.
 - 3). Grace Construction Products, W. R. Grace & Co. - Conn.; Perm-A-Barrier Wall Flashing.
 - 4). Hohmann & Barnard, Inc.; Textroflash.
 - 5). W. R. Meadows, Inc.; Air-Shield Thru-Wall Flashing.
 - 6). Polyguard Products, Inc.; Polyguard 400.
- b. Accessories: Provide preformed corners, end dams, other special shapes, and seaming materials produced by flashing manufacturer.
- C. Application: Unless otherwise indicated, use the following:
 - 1. Where flashing is indicated to receive counterflashing, use metal flashing.
 - 2. Where flashing is indicated to be turned down at or beyond the wall face, use metal flashing.
 - 3. Where flashing is partly exposed and is indicated to terminate at the wall face, use metal flashing with a drip edge.
 - 4. Where flashing is fully concealed, use metal flashing or flexible flashing.
- D. Solder and Sealants for Sheet Metal Flashings:
 - 1. Solder for Stainless Steel: ASTM B32, Grade Sn60, with acid flux of type recommended by stainless-steel sheet manufacturer.
- E. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.

2.09 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from urethane or PVC.
- B. Preformed Control-Joint Gaskets: Made from styrene-butadiene-rubber compound, complying with ASTM D2000, Designation M2AA-805 or PVC, complying with ASTM D2287, Type PVC-65406 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.
- C. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D226, Type I (No. 15 asphalt felt).
- D. Weep/Vent Products: Use the following unless otherwise indicated:
 - 1. Cellular Plastic Weep/Vent: One-piece, flexible extrusion made from UV-resistant polypropylene copolymer, full height and width of head joint and depth 1/8 inch less than depth of outer wythe, in color selected from manufacturer's standard.

- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1). Advanced Building Products Inc.; Mortar Maze weep vent.
 - 2). Blok-Lok Limited; Cell-Vent.
 - 3). Dayton Superior Corporation, Dur-O-Wal Division; Cell Vents.
 - 4). Heckmann Building Products Inc.; No. 85 Cell Vent.
 - 5). Hohmann & Barnard, Inc.; Quadro-Vent.
 - 6). Wire-Bond; Cell Vent.

- E. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Advanced Building Products Inc.; Mortar Break II.
 - b. Archovations, Inc.; CavClear Masonry Mat.
 - c. Dayton Superior Corporation, Dur-O-Wal Division; Polytite MortarStop.
 - d. Mortar Net USA, Ltd.; Mortar Net.
 - 2. Provide one of the following configurations:
 - a. Strips, full-depth of cavity and 10 inches high, with dovetail shaped notches 7 inches deep that prevent clogging with mortar droppings.
 - b. Strips, not less than 1-1/2 inches thick and 10 inches high, with dimpled surface designed to catch mortar droppings and prevent weep holes from clogging with mortar.
 - c. Sheets or strips full depth of cavity and installed to full height of cavity.
 - d. Sheets or strips not less than 1 inch thick and installed to full height of cavity with additional strips 4 inches high at weep holes and thick enough to fill entire depth of cavity and prevent weep holes from clogging with mortar.

- F. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells and hold reinforcing bars in center of cells. Units are formed from 0.148-inch steel wire, hot-dip galvanized after fabrication. Provide units designed for number of bars indicated.
 - 1. Products: Subject to compliance with requirements, provide the following:
 - a. Wire-Bond; Core Lock Rebar Positioner.

- G. Grout Screen: Screen designed to fit in mortar bed joints and prevent grout from falling through block core while maintaining positive bond in mortar joint. Screen constructed of non-corrosive 1/4-inch square polypropylene monofilament screening.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Wire-Bond: Grout Stop.
 - b. Hohmann & Barnard, Inc.: MGS – Mortar/Grout Screen.

2.10 MASONRY CLEANERS

- A. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Diedrich Technologies, Inc.
 - b. EaCo Chem, Inc.
 - c. ProSoCo, Inc.

2.11 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.
 - 1. Do not use calcium chloride in mortar or grout.
 - 2. Use Portland cement-lime mortar unless otherwise indicated.
 - 3. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C270, Proportion Specification. Provide the following types of mortar for applications stated unless another type is indicated or needed to provide required compressive strength of masonry.
 - 1. For masonry below grade or in contact with earth, use Type S.
 - 2. For reinforced masonry, use Type S.
 - 3. For mortar parge coats, use Type S or Type N.
 - 4. For exterior, above-grade, load-bearing and non-load-bearing walls and parapet walls; for interior load-bearing walls; for interior non-load-bearing partitions; and for other applications where another type is not indicated, use Type N.
 - 5. For interior non-load-bearing partitions, Type O may be used instead of Type N.
- D. Pigmented Mortar: Use colored cement product or select and proportion pigments with other ingredients to produce color required. Do not add pigments to colored cement products.
 - 1. Pigments shall not exceed 10 percent of Portland cement by weight.
 - 2. Mix to match Architect's sample.

3. Application: Use pigmented mortar for exposed mortar joints with the following units:
 - a. Decorative CMUs.
- E. Grout for Unit Masonry: Comply with ASTM C476.
 1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 1.15.1 in TMS 602 for dimensions of grout spaces and pour height.
 2. Provide pre-blended, dry grout mixes proportioned in accordance with ASTM C476, Table 1.
 3. Provide grout with a slump of 8 to 11 inches as measured according to ASTM C143.

3.00 EXECUTION

3.01 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
 1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
 2. Verify that foundations are within tolerances specified.
 3. Verify that reinforcing dowels are properly placed.
- B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 INSTALLATION, GENERAL

- A. Thickness: Build cavity and composite walls and other masonry construction to full thickness shown. Build single-wythe walls to actual widths of masonry units, using units of widths indicated.
- B. Build chases and recesses to accommodate items specified in this and other Sections.
- C. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match the construction immediately adjacent to opening.
- D. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- E. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures.
 1. Mix units from several pallets or cubes as they are placed.
- F. Matching Existing Masonry: Match coursing, bonding, color, and texture of existing masonry.

3.03 TOLERANCES

A. Dimensions and Locations of Elements:

1. For dimensions in cross-section or elevation do not vary by more than plus 1/2 inch or minus 1/4 inch.
2. For location of elements in plan do not vary from that indicated by more than plus or minus 1/2 inch.
3. For location of elements in elevation do not vary from that indicated by more than plus or minus 1/4 inch in a story height or 1/2 inch total.

B. Lines and Levels:

1. For bed joints and top surfaces of bearing walls do not vary from level by more than 1/4 inch in 10 feet, or 1/2 inch maximum.
2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2 inch maximum.
3. For vertical lines and surfaces do not vary from plumb by more than 1/4 inch in 10 feet, 3/8 inch in 20 feet, or 1/2 inch maximum.
4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2 inch maximum.
5. For lines and surfaces do not vary from straight by more than 1/4 inch in 10 feet, 3/8 inch in 20 feet, or 1/2 inch maximum.
6. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 feet, or 1/2 inch maximum.
7. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than 1/16 inch except due to warpage of masonry units within tolerances specified for warpage of units.

C. Joints:

1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch, with a maximum thickness limited to 1/2 inch.
2. For exposed bed joints, do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch.
3. For head and collar joints, do not vary from thickness indicated by more than plus 3/8 inch or minus 1/4 inch.
4. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch. Do not vary from adjacent bed-joint and head-joint thicknesses by more than 1/8 inch.
5. For exposed bed joints and head joints of stacked bond, do not vary from a straight line by more than 1/16 inch from one masonry unit to the next.

3.04 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond; do not use units with less than nominal 4-inch horizontal face dimensions at corners or jambs.
- C. Lay concealed masonry with all units in a wythe in running bond or bonded by lapping not less than 4 inches. Bond and interlock each course of each wythe at corners. Do not use units with less than nominal 4-inch horizontal face dimensions at corners or jambs.
- D. Stopping and Resuming Work: Stop work by racking back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.
- E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- F. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.
- G. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below and rod mortar or grout into core.
- H. Fill cores in hollow CMUs with grout 24 inches under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.
- I. Build non-load-bearing interior partitions full height of story to underside of solid floor or roof structure above unless otherwise indicated.
 - 1. Install compressible filler in joint between top of partition and underside of structure above.
 - 2. Fasten partition top anchors to structure above and build into top of partition. Grout cells of CMUs solidly around plastic tubes of anchors and push tubes down into grout to provide 1/2-inch clearance between end of anchor rod and end of tube. Space anchors 48 inches o.c. unless otherwise indicated.
 - 3. Wedge non-load-bearing partitions against structure above with small pieces of tile, slate, or metal. Fill joint with mortar after dead-load deflection of structure above approaches final position.

3.05 MORTAR BEDDING AND JOINTING

- A. Lay hollow brick and CMUs as follows:
 - 1. With face shells fully bedded in mortar and with head joints of depth equal to bed joints.
 - 2. With webs fully bedded in mortar in all courses of piers, columns, and pilasters.
 - 3. With webs fully bedded in mortar in grouted masonry, including starting course on footings.

4. With entire units, including areas under cells, fully bedded in mortar at starting course on footings where cells are not grouted.
- B. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
 1. For glazed masonry units, use a nonmetallic jointer 3/4 inch or more in width.
- D. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint) unless otherwise indicated.

3.06 CAVITY WALLS

- A. Bond wythes of cavity walls together using one of the following methods:
 1. Individual Metal Ties: Provide ties as shown installed in horizontal joints, but not less than one metal tie for 4.5 sq. ft. of wall area spaced not to exceed 36 inches o.c. horizontally and 16 inches o.c. vertically. Stagger ties in alternate courses. Provide additional ties within 12 inches of openings and space not more than 36 inches apart around perimeter of openings. At intersecting and abutting walls, provide ties at no more than 24 inches o.c. vertically.
 - a. Where bed joints of wythes do not align, use adjustable (two-piece) type ties.
 - b. Where one wythe is of clay masonry and the other of concrete masonry, use adjustable (two-piece) type ties to allow for differential movement regardless of whether bed joints align.
 2. Masonry Joint Reinforcement: Installed in horizontal mortar joints.
 - a. Where bed joints of both wythes align, use ladder-type reinforcement extending across both wythes.
 - b. Where bed joints of wythes do not align, use adjustable (two-piece) type reinforcement with continuous horizontal wire in facing wythe attached to ties.
 - c. Where one wythe is of clay masonry and the other of concrete masonry, use adjustable (two-piece) type reinforcement with continuous horizontal wire in facing wythe attached to ties to allow for differential movement regardless of whether bed joints align.
 3. Masonry Veneer Anchors: Comply with requirements for anchoring masonry veneers.
- B. Bond wythes of cavity walls together using bonding system indicated on Drawings.
- C. Keep cavities clean of mortar droppings and other materials during construction. Bevel beds away from cavity, to minimize mortar protrusions into cavity. Do not attempt to trowel or remove mortar fins protruding into cavity.
- D. Coat cavity face of backup wythe to comply with Section 07 11 13 "Bituminous Dampproofing."

- E. Apply air barrier to face of backup wythe to comply with Section 07 27 26 "Fluid-Applied Membrane Air Barriers."
- F. Installing Cavity-Wall Insulation: Place small dabs of adhesive, spaced approximately 12 inches o.c. both ways, on inside face of insulation boards, or attach with plastic fasteners designed for this purpose. Fit courses of insulation between wall ties and other confining obstructions in cavity, with edges butted tightly both ways. Press units firmly against inside wythe of masonry or other construction as shown.
 - 1. Fill cracks and open gaps in insulation with crack sealer compatible with insulation and masonry.

3.07 MASONRY JOINT REINFORCEMENT

- A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch on exterior side of walls, 1/2 inch elsewhere. Lap reinforcement a minimum of 6 inches.
 - 1. Space reinforcement not more than 16 inches o.c.
 - 2. Space reinforcement not more than 8 inches o.c. in foundation walls and parapet walls.
 - 3. Provide reinforcement not more than 8 inches above and below wall openings and extending 12 inches beyond openings in addition to continuous reinforcement.
- B. Interrupt joint reinforcement at control and expansion joints unless otherwise indicated.
- C. Provide continuity at wall intersections by using prefabricated T-shaped units.
- D. Provide continuity at corners by using prefabricated L-shaped units.
- E. Cut and bend reinforcing units as directed by manufacturer for continuity at corners, returns, offsets, column fireproofing, pipe enclosures, and other special conditions.

3.08 ANCHORING MASONRY TO STRUCTURAL STEEL AND CONCRETE

- A. Anchor masonry to structural steel and concrete where masonry abuts or faces structural steel or concrete to comply with the following:
 - 1. Provide an open space not less than 1/2 inch wide between masonry and structural steel or concrete unless otherwise indicated. Keep open space free of mortar and other rigid materials.
 - 2. Anchor masonry with anchors embedded in masonry joints and attached to structure.
 - 3. Space anchors as indicated, but not more than 24 inches o.c. vertically and 36 inches o.c. horizontally.

3.09 ANCHORING MASONRY VENEERS

- A. Anchor masonry veneers to concrete and masonry backup with masonry-veneer anchors to comply with the following requirements:
 - 1. Fasten screw-attached anchors to concrete and masonry backup with metal fasteners of type indicated. Use two fasteners unless anchor design only uses one fastener.

2. Locate anchor sections to allow maximum vertical differential movement of ties up and down.
3. Space anchors as indicated, but not more than 16 inches o.c. vertically and 32 inches o.c. horizontally with not less than one anchor for each 3.5 sq. ft. of wall area. Install additional anchors within 12 inches of openings and at intervals, not exceeding 36 inches, around perimeter.

3.10 CONTROL AND EXPANSION JOINTS

- A. General: Install control and expansion joint materials in unit masonry as masonry progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.
- B. Form control joints in concrete masonry using one of the following methods:
 1. Fit bond-breaker strips into hollow contour in ends of CMUs on one side of control joint. Fill resultant core with grout and rake out joints in exposed faces for application of sealant.
 2. Install preformed control-joint gaskets designed to fit standard sash block.
 3. Install interlocking units designed for control joints. Install bond-breaker strips at joint. Keep head joints free and clear of mortar or rake out joint for application of sealant.
 4. Install temporary foam-plastic filler in head joints and remove filler when unit masonry is complete for application of sealant.
- C. Form expansion joints in brick as follows:
 1. Build flanges of metal expansion strips into masonry. Lap each joint 4 inches in direction of water flow. Seal joints below grade and at junctures with horizontal expansion joints if any.
 2. Build flanges of factory-fabricated, expansion-joint units into masonry.
 3. Build in compressible joint fillers where indicated.
 4. Form open joint full depth of brick wythe and of width indicated, but not less than 3/8 inch for installation of sealant and backer rod specified in Section 07 92 00 "Joint Sealants."
- D. Provide horizontal, pressure-relieving joints by either leaving an air space or inserting a compressible filler of width required for installing sealant and backer rod specified in Section 07 92 00 "Joint Sealants," but not less than 3/8 inch.
 1. Locate horizontal, pressure-relieving joints beneath shelf angles supporting masonry.

3.11 LINTELS

- A. Install steel lintels where indicated.
- B. Provide masonry lintels where shown and where openings of more than 12 inches for brick-size units and 24 inches for block-size units are shown without structural steel or other supporting lintels.
- C. Provide minimum bearing of 8 inches at each jamb unless otherwise indicated.

3.12 FLASHING, WEEP HOLES, CAVITY DRAINAGE, AND VENTS

- A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated. Install vents at shelf angles, ledges, and other obstructions to upward flow of air in cavities, and where indicated.
- B. Install flashing as follows unless otherwise indicated:
 - 1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
 - 2. At multi-wythe masonry walls, including cavity walls, extend flashing through outer wythe, turned up a minimum of 8 inches, and through inner wythe to within 1/2 inch of the interior face of wall in exposed masonry. Where interior face of wall is to receive furring or framing, carry flashing completely through inner wythe and turn flashing up approximately 2 inches on interior face.
 - 3. At masonry-veneer walls, extend flashing through veneer, across air space behind veneer, and up face of sheathing at least 8 inches; with upper edge tucked under building paper or building wrap, lapping at least 4 inches.
 - 4. At lintels and shelf angles, extend flashing a minimum of 6 inches into masonry at each end. At heads and sills, extend flashing 6 inches at ends and turn up not less than 2 inches to form end dams.
 - 5. Install metal drip edges beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch back from outside face of wall and adhere flexible flashing to top of metal drip edge.
- C. Install single-wythe CMU flashing system in bed joints of CMU walls where indicated to comply with manufacturer's written instructions. Install CMU cell pans with upturned edges located below face shells and webs of CMUs above and with weep spouts aligned with face of wall. Install CMU web covers so that they cover upturned edges of CMU cell pans at CMU webs and extend from face shell to face shell.
- D. Install reglets and nailers for flashing and other related construction where they are shown to be built into masonry.
- E. Install weep holes in head joints in exterior wythes of first course of masonry immediately above embedded flashing and as follows:
 - 1. Use specified weep/vent products to form weep holes.
 - 2. Space weep holes 24 inches o.c. unless otherwise indicated.
- F. Place cavity drainage material in cavities to comply with configuration requirements for cavity drainage material in "Miscellaneous Masonry Accessories" Article.
- G. Install vents in head joints in exterior wythes at spacing indicated. Use specified weep/vent products to form vents.

1. Close cavities off vertically and horizontally with blocking in manner indicated. Install through-wall flashing and weep holes above horizontal blocking.

3.13 REINFORCED UNIT MASONRY INSTALLATION

- A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.
 1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.
 2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other loads that may be placed on them during construction.
- B. Placing Reinforcement: Comply with requirements in TMS 602.
- C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.
 1. Comply with requirements in TMS 602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
 2. Limit height of vertical grout pours to not more than 60 inches.

3.14 FIELD QUALITY CONTROL

- A. Testing and Inspecting: Owner will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas, as needed to perform tests and inspections. Retesting of materials that fail to comply with specified requirements shall be done at Contractor's expense.
- B. Inspections: Special inspections according to the "International Building Code."
 1. Begin masonry construction only after inspectors have verified type of pre-blended mortar to be used.
 2. Place grout only after inspectors have verified compliance of grout spaces and of grades, sizes, and locations of reinforcement.
 3. Place grout only after inspectors have verified type of pre-blended grout to be used.
- C. Testing Prior to Construction: One set of tests.
- D. Concrete Masonry Unit Test: For each type of unit provided, according to ASTM C140 for compressive strength.

3.15 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.

- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.
- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
 - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 - 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
 - 3. Protect adjacent stone and non-masonry surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
 - 4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
 - 5. Clean brick by bucket-and-brush hand-cleaning method described in BIA Technical Notes 20.
 - 6. Clean masonry with a proprietary acidic cleaner applied according to manufacturer's written instructions.
 - 7. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-2A applicable to type of stain on exposed surfaces.
 - 8. Clean stone trim to comply with stone supplier's written instructions.
 - 9. Clean limestone units to comply with recommendations in ILI's "Indiana Limestone Handbook."

3.16 MASONRY WASTE DISPOSAL

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.
- B. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION

04 72 00 CAST STONE MASONRY

1.00 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Cast-stone trim including the following:
 - a. Coping.
- B. Related Sections:
 - 1. Section 04 20 00 "Unit Masonry" for installing cast-stone units in unit masonry.

1.03 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. For cast-stone units, include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: Show fabrication and installation details for cast-stone units. Include dimensions, details of reinforcement and anchorages if any, and indication of finished faces.
 - 1. Include building elevations showing layout of units and locations of joints and anchors.
- C. Samples for Initial Selection: For colored mortar.
- D. Samples for Verification:
 - 1. For each color and texture of cast stone required, **10 inches (250 mm)** square in size.
 - 2. For each trim shape required, **10 inches (250 mm)** in length.
 - 3. For colored mortar, make Samples using same sand and mortar ingredients to be used on Project. Label Samples to indicate types and amounts of pigments used.
- E. Samples: For each color and texture of cast-stone unit required.
 - 1. Make available for Architect's review at Project Site.
 - 2. Approved Samples may be installed in the Work.

1.04 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer
 - 1. Include copies of material test reports for completed projects, indicating compliance of cast stone with ASTM C1364.
- B. Material Test Reports: For each mix required to produce cast stone, based on testing according to ASTM C1364 , including test for resistance to freezing and thawing.

1. Provide test reports based on testing within previous 2 years.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer of cast-stone units similar to those indicated for this Project, that has sufficient production capacity to manufacture required units, and is a plant certified by the Cast Stone Institute or the Architectural Precast Association
- B. Testing Agency Qualifications: Qualified according to ASTM E329 for testing indicated.
- C. Mockups: Furnish cast stone for installation in mockups specified in Section 04 20 00 "Unit Masonry."
- D. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
 1. Build mockup of typical wall area as shown on Drawings.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Coordinate delivery of cast stone with unit masonry work to avoid delaying the Work and to minimize the need for on-site storage.
- B. Pack, handle, and ship cast-stone units in suitable packs or pallets.
 1. Lift with wide-belt slings; do not use wire rope or ropes that might cause staining. Move cast-stone units if required, using dollies with wood supports.
 2. Store cast-stone units on wood skids or pallets with nonstaining, waterproof covers, securely tied. Arrange to distribute weight evenly and to prevent damage to units. Ventilate under covers to prevent condensation.
- C. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- D. Store mortar aggregates where grading and other required characteristics can be maintained and contamination can be avoided.

1.07 PROJECT CONDITIONS

- A. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Comply with cold-weather construction requirements in TMS 602/ACI 530.1/ASCE 6.
 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F (4 deg C) and above and will remain so until cast stone has dried, but no fewer than 7 days after completing cleaning.
- B. Hot-Weather Requirements: Comply with hot-weather construction requirements in TMS 602/ACI 530.1/ASCE 6.

2.00 PRODUCTS

2.01 MANUFACTURERS

- A. Source Limitations for Cast Stone: Obtain cast-stone units from single source from single manufacturer.
- B. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color, from one manufacturer for each cementitious component and from one source or producer for each aggregate.

2.02 CAST-STONE MATERIALS

- A. General: Comply with ASTM C1364.
- B. Portland Cement: ASTM C150/C150M, Type I or Type III, containing not more than 0.60 percent total alkali when tested according to ASTM C114. Provide natural color or white cement as required to produce cast-stone color indicated.
- C. Coarse Aggregates: Granite, quartz, or limestone complying with ASTM C33/C33M; gradation and colors as needed to produce required cast-stone textures and colors.
- D. Fine Aggregates: Natural sand or crushed stone complying with ASTM C33/C33M, gradation and colors as needed to produce required cast-stone textures and colors.
- E. Color Pigment: ASTM C979/C979M, synthetic mineral-oxide pigments or colored water-reducing admixtures; color stable, free of carbon black, nonfading, and resistant to lime and other alkalis.
- F. Admixtures: Use only admixtures specified or approved in writing by Architect.
 - 1. Do not use admixtures that contain more than 0.1 percent water-soluble chloride ions by mass of cementitious materials. Do not use admixtures containing calcium chloride.
 - 2. Use only admixtures that are certified by manufacturer to be compatible with cement and other admixtures used.
 - 3. Water-Reducing Admixture: ASTM C494/C494M, Type A.
 - 4. Water-Reducing, Retarding Admixture: ASTM C494/C494M, Type D.
 - 5. Water-Reducing, Accelerating Admixture: ASTM C494/C494M, Type E.
- G. Reinforcement: Deformed steel bars complying with ASTM A615/A615M, **Grade 60 (Grade 420)**. Use galvanized or epoxy-coated reinforcement when covered with less than **1-1/2 inches (38 mm)** of cast-stone material.
 - 1. Epoxy Coating: ASTM A775/A775M.
 - 2. Galvanized Coating: ASTM A767/A767M.
- H. Embedded Anchors and Other Inserts: Fabricated from stainless steel complying with ASTM A240/A240M, ASTM A276, or ASTM A666, Type 304

2.03 CAST-STONE UNITS

- A. [Advanced cast Stone](#)

- B. Heritage Cast Stone
- C. Advanced Architectural Stone
- D. Cast-Stone Units: Comply with ASTM C1364.
 - 1. Units shall be manufactured using the vibrant dry tamp method.
 - 2. Units shall be resistant to freezing and thawing as determined by laboratory testing according to ASTM C666/C666M, Procedure A, as modified by ASTM C1364.
- E. Fabricate units with sharp arris and accurately reproduced details, with indicated texture on all exposed surfaces unless otherwise indicated.
 - 1. Slope exposed horizontal surfaces 1:12 to drain unless otherwise indicated.
 - 2. Provide raised fillets at backs of sills and at ends indicated to be built into jambs.
 - 3. Provide drips on projecting elements unless otherwise indicated.
- F. Fabrication Tolerances:
 - 1. Variation in Cross Section: Do not vary from indicated dimensions by more than **1/8 inch (3 mm)**.
 - 2. Variation in Length: Do not vary from indicated dimensions by more than 1/360 of the length of unit or **1/8 inch (3 mm)**, whichever is greater, but in no case by more than **1/4 inch (6 mm)**.
 - 3. Warp, Bow, and Twist: Not to exceed 1/360 of the length of unit or **1/8 inch (3 mm)**, whichever is greater.
 - 4. Location of Grooves, False Joints, Holes, Anchorages, and Similar Features: Do not vary from indicated position by more than **1/8 inch (3 mm)** on formed surfaces of units and **3/8 inch (10 mm)** on unformed surfaces.
- G. Cure Units as Follows:
 - 1. Cure units in enclosed, moist curing room at 95 to 100 percent relative humidity and temperature of **100 deg F (38 deg C)** for 12 hours or **70 deg F (21 deg C)** for 16 hours.
 - 2. Keep units damp and continue curing to comply with one of the following:
 - a. No fewer than 5 days at mean daily temperature of **70 deg F (21 deg C)** or above.
 - b. No fewer than 6 days at mean daily temperature of **60 deg F (16 deg C)** or above.
 - c. No fewer than 7 days at mean daily temperature of **50 deg F (10 deg C)** or above.
 - d. No fewer than 8 days at mean daily temperature of **45 deg F (7 deg C)** or above.
- H. Acid etch units after curing to remove cement film from surfaces to be exposed to view.
- I. Colors and Textures: As selected by Architect from manufacturer's full range.
- J. Colors and Textures: Provide units with fine-grained texture and buff color resembling smooth-finished Indiana limestone.

2.04 MORTAR MATERIALS

- A. Provide mortar materials that comply with Section 04 20 00 "Unit Masonry."

2.05 ACCESSORIES

- A. Anchors: Type and size indicated, fabricated from Type 304 stainless steel complying with ASTM A240/A240M, ASTM A276, or ASTM A666
- B. Dowels: **1/2-inch- (12-mm-)** diameter round bars, fabricated from Type 304 stainless steel complying with ASTM A240/A240M, ASTM A276, or ASTM A666

2.06 SOURCE QUALITY CONTROL

- A. Engage a qualified independent testing agency to sample and test cast-stone units according
 1. Include one test for resistance to freezing and thawing.

3.00 EXECUTION

3.01 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 SETTING CAST STONE IN MORTAR

- A. Install cast-stone units to comply with requirements in Section 04 20 00 "Unit Masonry."
- B. Set cast stone as indicated on Drawings. Set units accurately in locations indicated, with edges and faces aligned according to established relationships and indicated tolerances.
 1. Install anchors, supports, fasteners, and other attachments indicated or necessary to secure units in place.
 2. Coordinate installation of cast stone with installation of flashing specified in other Sections.
- C. Wet joint surfaces thoroughly before applying mortar or setting in mortar.
- D. Set units in full bed of mortar with full head joints unless otherwise indicated.
 1. Set units with joints **1/4 to 3/8 inch (6 to 10 mm)** wide unless otherwise indicated.
 2. Build anchors and ties into mortar joints as units are set.
 3. Fill dowel holes and anchor slots with mortar.
 4. Fill collar joints solid as units are set.
 5. Build concealed flashing into mortar joints as units are set.
 6. Keep head joints in copings and between other units with exposed horizontal surfaces open to receive sealant.
 7. Keep joints at shelf angles open to receive sealant.
- E. Point mortar joints by placing and compacting mortar in layers not greater than **3/8 inch (10 mm)**. Compact each layer thoroughly and allow it to become thumbprint hard before applying next layer.

- F. Tool exposed joints slightly concave when thumbprint hard. Use a smooth plastic jointer larger than joint thickness.
- G. Point joints with sealant to comply with applicable requirements in Section 07 92 00 "Joint Sealants."
 - 1. Prime cast-stone surfaces to receive sealant and install compressible backer rod in joints before applying sealant unless otherwise indicated.
- H. Provide sealant joints at head joints of copings and other horizontal surfaces; at expansion, control, and pressure-relieving joints; and at locations indicated.
 - 1. Keep joints free of mortar and other rigid materials.
 - 2. Build in compressible foam-plastic joint fillers where indicated.
 - 3. Form joint of width indicated, but not less than **3/8 inch (10 mm)**
 - 4. Prime cast-stone surfaces to receive sealant and install compressible backer rod in joints before applying sealant unless otherwise indicated.
 - 5. Prepare and apply sealant of type and at locations indicated to comply with applicable requirements in Section 07 92 00 "Joint Sealants."

3.03 INSTALLATION TOLERANCES

- A. Variation from Plumb: Do not exceed **1/8 inch in 10 feet (3 mm in 3 m)**, **1/4 inch in 20 feet (6 mm in 6 m)**, or **1/2 inch (12 mm)** maximum.
- B. Variation from Level: Do not exceed **1/8 inch in 10 feet (3 mm in 3 m)**, **1/4 inch in 20 feet (6 mm in 6 m)**, or **1/2 inch (12 mm)** maximum.
- C. Variation in Joint Width: Do not vary joint thickness more than **1/8 inch in 36 inches (3 mm in 900 mm)** or one-fourth of nominal joint width, whichever is less.
- D. Variation in Plane between Adjacent Surfaces (Lipping): Do not vary from flush alignment with adjacent units or adjacent surfaces indicated to be flush with units by more than **1/16 inch (1.5 mm)**, except where variation is due to warpage of units within tolerances specified.

3.04 ADJUSTING AND CLEANING

- A. Remove and replace stained and otherwise damaged units and units not matching approved Samples. Cast stone may be repaired if methods and results are approved by Architect.
- B. Replace units in a manner that results in cast stone matching approved Samples, complying with other requirements, and showing no evidence of replacement.
- C. In-Progress Cleaning: Clean cast stone as work progresses.
 - 1. Remove mortar fins and smears before tooling joints.
 - 2. Remove excess sealant immediately, including spills, smears, and spatter.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed cast stone as follows:
 - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.

2. Test cleaning methods on sample; leave one sample uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of cast stone.
3. Protect adjacent surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
4. Wet surfaces with water before applying cleaners; remove cleaners promptly by rinsing thoroughly with clear water.
5. Clean cast stone by bucket-and-brush hand-cleaning method described in BIA Technical Notes 20.
6. Clean cast stone with proprietary acidic cleaner applied according to manufacturer's written instructions.

END OF SECTION

SECTION 260500 - COMMON WORK RESULTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Electrical equipment coordination and installation.
 - 2. Common electrical installation requirements.

1.3 DEFINITIONS

- A. EPDM: Ethylene-propylene-diene terpolymer rubber.
- B. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

- A. Product Data:
- B. Shop Drawings: Where not specifically mentioned in subsequent sections, provide drawings for equipment arrangements, terminal boards, large cabinets and enclosures, local communications systems and modular wiring systems.

1.5 COORDINATION

- A. Coordinate arrangement, mounting, and support of electrical equipment:
 - 1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
 - 2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
 - 3. To allow right of way for piping and conduit installed at required slope.
 - 4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
- B. Sequence, coordinate, and integrate installing electrical materials and equipment for efficient flow of the Work. Coordinate installing large equipment requiring positioning before closing in the building.
- C. Coordinate electrical service connections to components furnished by utility companies.
 - 1. Coordinate installation and connection of exterior underground and overhead utilities and services, including provision for electricity-metering components.
 - 2. Comply with requirements of authorities having jurisdiction and of utility company providing electrical power and other services.
- D. Where electrical identification devices are applied to field-finished surfaces, coordinate installation of identification devices with completion of finished surface.

1.6 GENERAL

- A. For Products specified by reference to an association or trade standard, comply with requirements and recommendations stated in that standard, except when requirements are modified by the Contract Documents, or applicable codes establish stricter standards.
- B. The date of the standard is that in effect on the date of issue of Contract Documents, except when a specific publication date is specified. Obtain copies of referenced standards direct from publication source, when needed for proper performance of Work, or when required for submittal by Contract Documents

1.7 SCHEDULE OF ABBREVIATIONS

- A. Reference standards are listed in various sections using abbreviations contained below:

ANSI	American National Standards Institute
ASTM	American Society for Testing and Materials
EGSMA	Engine Generator Sales Manufacturers Association
ETL	Electrical Testing Laboratories
ICEA	Insulated Cable Engineers Association
IEEE	Institute of Electrical and Electronic Engineers
IES	Illuminating Engineering Society
NBS	National Bureau of Standards
NEC	National Electrical Code
NECA	National Electrical Contractors Association
NEMA	National Electrical Manufacturers' Association
NETA	International Electrical Testing Association
NFPA	National Fire Protection Association
OSHA	Occupation Safety Health Administration
UL	Underwriters Laboratories

1.8 OPERATION AND CONTROL CHARACTERISTICS OF EQUIPMENT

- A. The operation and control characteristics of each item of equipment scheduled, noted and/or indicated on the plans and specifications are based on a particular manufacturer and model. While other manufacturers or models may be acceptable, it is the responsibility of the Contractor to verify that the operation and controls characteristics for the equipment he proposes to provide match those indicated. In the instance where the equipment he proposes to provide has different operation and controls characteristics, the Contractor AT NO COST TO THE OWNER shall provide the required operation and controls characteristics required. All modifications to provide the operation and control characteristics shall be coordinated by the Contractor with the Engineer.
- B. When any equipment is operable, and it is to the advantage of the Contractor to operate the equipment, he may do so provided that he properly supervises the operation, and retains full responsibility for the equipment operated.
- C. Regardless of whether or not the equipment has or has not been operated, the Contractor shall clean the equipment properly, make required adjustments, and complete punch list items before final acceptance by the Owner.
- D. The date of acceptance by the Architect, for beneficial use by the Owner, shall be the beginning date of the warranty period. The warranty period for all materials, equipment, products, and contractor's work shall be one year from the date of substantial completion. Refer to individual specification sections for extended warranty requirements.

1.9 SPACE AND EQUIPMENT ARRANGEMENT

- A. The size of each item of equipment shown on the Drawings is based on the dimensions of a particular manufacturer, or approximate dimensions for "generic" equipment. While other manufacturers may be acceptable, it shall be the responsibility of the Contractor to determine whether or not the equipment he proposes to furnish will fit into the available space. Shop drawings shall be prepared to indicate a suitable arrangement.
- B. Install equipment in a manner to permit access to all surfaces. Install switches, circuit breakers, relays, ballasts, and other accessory items, and all auxiliary devices in a position to allow removal for service without requiring the disassembly of another part. Alternative arrangements deemed "suitable" must conform to Codes and provide at least as much access and working space clearance as indicated on Bid Drawings.

1.10 OPERATING AND MAINTENANCE MANUALS

- A. Manuals shall be submitted which contain the following:
 - 1. Description of the system provided.
 - a. Handling, storage, and installation instructions.
 - b. Detailed description of the function of each principal component of the systems or equipment, including necessary wiring diagrams.
 - 2. Operating procedures:
 - a. Pre startup activities required.
 - b. Startup.
 - c. Normal operation.
 - d. Emergency shutdown.
 - e. Normal shutdown.
 - f. Trouble-shooting guide.
 - 3. Maintenance:
 - a. Preventative and repair maintenance procedures.
 - b. Complete spare parts list with cross reference to original equipment manufacturer part number.
 - 4. Safety and environmental considerations.
 - 5. Other data required elsewhere in the specifications.
- B. Three copies of the manuals shall be provided within sufficient time to allow for training of Owner's personnel. Submit one copy of the manuals to the Architect for review no later than 90 calendar days prior to substantial completion or building turn over, whichever comes first. Submit the remaining three corrected copies within 15 days after review set is returned to contractor. Progress payment may be withheld if this requirement is not met.
- C. The manuals shall be provided in three-ring side binders with durable plastic covers.
- D. The manuals shall contain a detailed table of contents and have tab dividers for major sections and special equipment.
- E. The Owner will not accept any training or equipment unless the maintenance manuals are received a minimum of 10 working days prior to request for Training/Turnover.

1.11 START-UP EQUIPMENT AND SYSTEMS

- A. Whenever the manufacturer of a particular item of equipment or a particular system makes available a start-up service after completion of the installation, such manufacturer's start-up service (rendered by the manufacturer or his authorized representative) shall be provided.

- B. Witnessing and explanations of start-up services shall be included as part of the "Instruction of Owner's Personnel" as specified below.

1.12 INSTRUCTION OF OWNER'S PERSONNEL

- A. Provide the services of competent engineers or technicians acceptable to the Architect to instruct representatives of the Owner in complete and detailed operation and maintenance of each item of equipment, and each system. These instructions shall be provided for whatever periods may be necessary to accomplish the desired results. Upon completion of these instructions, the Contractor shall obtain a letter of release, acknowledged by the Owner or his authorized representative, stating the dates on which the various kinds of instruction were given, and the personnel to whom the instructions were given.
- B. The Contractor shall be fully responsible for proper maintenance of equipment and systems until the instructions have been given to the Owner's personnel and the letter of release acknowledged.
- C. In providing the instructions to the Owner's personnel, the written operating and maintenance manuals shall be followed in all instances, and the Owner's personnel shall be familiarized with such manuals.

1.13 AS-BUILT DRAWINGS

- A. The Contractor shall, during the progress of the job, keep a set of record prints on which he shall mark all changes. After completion of a CADD release form by the Contractor and near the conclusion of the job, the Architect will provide the Contractor with one set of AutoCAD electronic files of the Mechanical, Plumbing, and Electrical Drawings. The Contractor shall draft on these electronic files all changes made during the progress of the work and return them and one set of paper plans with the changes to the Architect as "As-Built Drawings".

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the manufacturers specified.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.
- B. Provide a singular manufacturer for distribution equipment, such as switchboards, panelboards, transformers, disconnecting means, etc.
- C. Each item of equipment furnished on this project shall have local representation, factory-authorized service and an adequate stock of repair parts. "Local" shall be defined, for this purpose, as "within 50 miles of the project site."

PART 3 - EXECUTION

3.1 ELECTRICAL DEMOLITION

- A. Access: Access to and use of the existing facilities and site will be restricted, and shall be under the direction and control of the Owner.

- B. Disruptions: Maintain existing electrical, communications, alarm, and other existing systems, and maintain existing functions in service except for scheduled disruptions. Where existing functions to remain in use are disrupted, they shall be fully restored after disruption, in full compliance with this Division of the Specifications for new work.
- C. Scheduling of Disruptions: Seek and obtain approval two weeks in advance of event for date, starting time, and duration of each required disruption.
- D. Notice of Disruption: Date, time and duration of each disruption shall be subject to the Owner's prior approval, and shall include the following information in the form of a memorandum submitted by the Contractor to the Architect for approval by the Owner.

Facility/System	Date	Starting Time	Duration
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- E. Emergency disruptions: When circumstances preclude obtaining advance approval as specified above; make request immediately on knowledge of the requirement, and perform work so as to cause the minimum amount of disruption, for the minimum duration.
- F. Notification: Notify the Architect and the Owner immediately by telephone and then in writing, as changes and additions to the scheduled disruption requirements become known.
- G. Duration: Complete as large a portion of the work as possible before initiating disruption and perform only that work necessary so as to minimize duration of disruption. Maintain adequate personnel, supplies, materials, equipment, tools, and other resources at job site to avoid unnecessary delay in resumption of normal service.

3.2 GENERAL

- A. The Drawings and specifications are intended to accomplish certain objectives. These documents do not purport to indicate methods the Contractor is to use in accomplishing the objectives. They show conduit and wire sizes and they describe the various systems. These documents describe and size equipment, its general location, usage, support and auxiliary requirements. They also describe most, but not all, of the materials and their usage for this project.
- B. Contract Documents do not, however, detail certain job requirements. In most instances they do not show exact layouts, locations or elevations of any fixtures, conduits, anchors, sleeves, hangers, slots, holes, outlets, inserts, elbows, or fittings. They do not show final precise location of equipment by dimension in most instances, or manufacturer's requirements for proper installation, operation and maintenance or manufacturer's requirements for proper installation, operation, and maintenance.
- C. In general, conduit in finished areas of the building shall be run concealed in chases, walls, floor slabs, furrings, and above suspended ceilings, unless noted or indicated otherwise. Should any condition arise which would cause any conduit to be exposed in finished area, it shall be immediately called to the Architect's attention and correction of the condition shall be made in accordance with the Architect's instruction. Runs of conduit shall be grouped wherever it is feasible to do so. Conduits shall be cut accurately to measurements established at the building and shall be worked into place without springing or forcing.
 1. In unfinished spaces such as equipment rooms, conduit shall be installed parallel to the building plates, shall be run as high as possible, and shall be square to the building and securely supported. A high quality of workmanship is expected.
 2. Conduits shall not be run above grade, outside, exposed on any external walls, or across the roof exposed, without the express written permission of the Architect.

3. Conduit openings shall be capped during construction until the systems are closed with final connections.
- D. The exact location of each item shall be determined by reference to the project Contract Drawings, and to details, equipment drawings, roughing-in drawings, by measurement at the building, and in cooperation with the various trades. In congested spaces (such as below raised floors), Contractor shall develop a special hierarchy to coordinate electrical with other trades. Contact Architect for additional guidance. Minor relocations necessitated by the conditions at the site or directed by the Owner shall be made without additional cost to the Owner.
 - E. Coordinate proper locations and sizes of slots, holes or openings in the building structure pertaining to this work, and for the correct location of sleeves. Place inserts to accommodate the ultimate installation of hangers in the forms, and set sleeves in forms before concrete is poured, and in masonry walls while they are under construction. Concealed lines shall be installed as required by the pace of the job to precede the general construction.
 - F. Provide the setting and electrical connections for each item of control equipment. Connections shall be made in accordance with approved wiring diagrams and instructions.
 - G. Provide the correct size heater elements or solid-state overload device settings to protect each motor and allow it to operate based on motor load (full load current) of the actual motor installed in each instance, and ambient temperature experienced on each individual motor.
 - H. Provide electrical connections to each item of equipment requiring such connections.
 - I. Final connection shall be made with at least two feet (no more than six feet) of liquid-tight flexible conduit.
 - J. Where possible, terminate conduits in conduit boxes on motors. Where motors are not provided with conduit boxes, terminate the conduits in conduit fittings at motors.

3.3 SALVAGE, DEMOLITION AND RELOCATION

- A. General:
 1. Modify, remove, or relocate materials and items indicated on the Drawings or required by the installation of new facilities.
 2. Remove demolition material from the site and deliver salvage materials to destinations on the premises, as directed.
- B. Relocations:
 1. Repair and restore to good functional condition, equipment, materials and items scheduled for relocation, which are damaged during dismantling or reassembly operations.
 2. Remove carefully, in reverse order to original assembly or placement, items which are to be relocated.
 3. Protect items until relocation is complete.
 4. Clean and repair items to be relocated, and provide new materials, fittings, and appurtenances required to complete the relocations and to restore to good operating order.
 5. Perform the relocation work in accordance with applicable Sections of these Specifications, utilizing skilled workers.
- C. Relocating Devices: Remove and reinstall in locations designated by the Architect temperature control system devices, relays, wire, conduit, fixtures, equipment and other devices required for the operation of the various systems that are installed in existing-to-be-removed construction.

3.4 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.
- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Right of Way: Give to piping systems installed at a required slope.

3.5 TOUCH UP PAINT

- A. Equipment: Equipment manufacturer's paint selected to match installed equipment finish.
- B. Galvanized Surfaces: Zinc-rich paint recommended by item manufacturer.
- C. Non-equipment Surfaces: Match type and color undamaged, existing adjacent finish.

3.6 EDGE GUARD

- A. Provide protective trim for exposed and unfinished edges of metal where conductors are subject to damage, to include, but not limited to, the following:
 - 1. Panelboards
 - 2. Junction boxes
 - 3. Switchgear
 - 4. Disconnect switches
 - 5. Control cabinets
 - 6. Mechanical unit
 - 7. Starters
- B. Protective trim shall be:
 - 1. Vinyl covered.
 - 2. Bonded to extruded PVC.
 - 3. Flexible, segmented metal core surrounded by 0.018" thick cold rolled steel.
 - 4. Smooth finish.
 - 5. Heat resistance of 150 degrees F for continuous use.
 - 6. Self-extinguishing.
 - 7. Equal to Protective Trim products available from McMaster-Carr under "Protective Bumpers and Trim" section.

3.7 CONSTRUCTION REQUIREMENTS

- A. The Drawings and Specifications are intended to accomplish certain objectives. These documents do not purport to indicate methods the Contractor is to use in accomplishing the objectives. They show conduit and wire sizes and they describe the various systems. These documents describe and size equipment, its general location, usage, support and auxiliary requirements. They also describe most, but not all, of the materials and their usage for this project.

- B. Contract Documents do not, however, detail certain job requirements. In most instances, they do not show exact layouts, locations or elevations of any fixtures, conduits, anchors, sleeves, hangers, slots, holes, outlets, inserts, elbows, or fittings. They do not show final precise location of equipment by dimension in most instances.
- C. In general, conduit in finished areas of the building shall be run concealed in chases, walls, floor slabs, furrings, and above suspended ceilings, unless noted or indicated otherwise. Should any condition arise which would cause any conduit to be exposed in finished area, it shall be immediately called to the Architect's attention and correction of the condition shall be made in accordance with the Architect's instruction. Runs of conduit shall be grouped wherever it is feasible to do so. Conduits shall be cut accurately to measurements established at the building and shall be worked into place without springing or forcing.
 - 1. In unfinished spaces such as equipment rooms, conduit shall be installed parallel to the building plates, shall be run as high as possible, and shall be square to the building and securely supported. A high quality of workmanship is expected.
 - 2. Conduits shall not be run above grade, outside, exposed on any external walls, or across the roof exposed, without the express written permission of the Architect.
 - 3. Conduit openings shall be capped during construction until the systems are closed with final connections.
- D. The exact location of each item shall be determined by reference to the project Contract Drawings, and to details, equipment drawings, roughing-in drawings, by measurement at the building, and in cooperation with the various trades. In congested spaces (such as below raised floors), Contractor shall develop a special hierarchy to coordinate electrical with other trades. Contact Architect for additional guidance. Minor relocations necessitated by the conditions at the site or directed by the Owner shall be made without additional cost to the Owner.
- E. Coordinate proper locations and sizes of slots, holes or openings in the building structure pertaining to this work, and for the correct location of sleeves. Place inserts to accommodate the ultimate installation of hangers in the forms, and set sleeves in forms before concrete is poured, and in masonry walls while they are under construction. Concealed lines shall be installed as required by the pace of the job to precede the general construction.

3.8 EQUIPMENT FOUNDATIONS, HANGERS AND SUPPORTS

- A. For floor-mounted electrical equipment, provide concrete house-keeping pads not less than 3-1/2 inches thick. Construct foundations in accordance with approved shop drawings and not less than 4 inches larger in both directions than supported unit. Set equipment in place on concrete pads; level and align prior to making service line connections. Refer to Structural for housekeeping pad construction and reinforcement requirements.
- B. Suspended equipment shall have supports consisting of manufactured metal framing or hangers conforming to Section 260529. Also provide engineered vibration isolators for suspended transformers.
- C. Structural steel stands for support of equipment that is not floor mounted or suspended from overhead structure shall be constructed the same as specified in heavy duty pipe racks in Section 260529.
- D. Where applicable, concrete foundation pads for outdoor switchgear and transformers shall conform to electrical utility specifications.

3.9 ELECTRICAL WIRING OF MOTORS, ALTERNATORS, AND EQUIPMENT

- A. Conductor terminations to leads shall be properly insulated. Pre-engineered kits shall be used for large apparatus.

3.10 EQUIPMENT CONNECTIONS

- A. Provide similar complete utility connections for equipment furnished under Divisions 1 through 20, inclusive, by the Owner, or under other contracts, using materials of similar quality to those used in making connections to similar Divisions 26 equipment with similar finishes.
- B. Apply in writing to the Architect for any information needed to complete this work.

END OF SECTION

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 1. Building wires and cables rated 600 V and less.
 2. Connectors, splices, and terminations rated 600 V and less.
 3. Sleeves and sleeve seals for cables.

1.3 DEFINITIONS

- A. EPDM: Ethylene-propylene-diene terpolymer rubber.
- B. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

1.6 COORDINATION

- A. Set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Copper Conductors: Comply with NEMA WC 70.
- B. Conductor Insulation: Comply with NEMA WC 70 for Types XHHW.
- C. Multiconductor Cable: Comply with NEMA WC 70 for metal-clad cable, Type MC with ground wire.

2.2 CONNECTORS AND SPLICES

- A. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.
- B. Connectors: Make splices and connections in conductors using UL listed solderless pressure connectors. For all connections up to a maximum of one (1) No. 6 with two (2) No. 8 conductors, use Ideal "Wingnuts" of required sizes. Connections in conductors or combination of conductors larger than described above shall be made using Burndy cable fittings of the type and size required for the specific duty. After splice is securely "made-up", entire assembly shall be insulated with UL listed insulating tape to a value equivalent to the adjacent insulation. Ground connections shall be made using Burndy ground clamps or connectors of a type suitable and UL listed for duty involved.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

3.2 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors, unless otherwise indicated.
- B. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- C. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- D. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- E. Support cables according to Division 26 Section "Hangers and Supports for Electrical Systems."
- F. Identify and color-code conductors and cables according to Division 26 Section "Identification for Electrical Systems."

3.3 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- B. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
 - 1. Use oxide inhibitor in each splice and tap conductor for aluminum conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches of slack.

3.4 INSTALLATION

- A. Feeder and branch circuit conductors rated at 600 volt and below shall be sized to prevent voltage drop values exceeding the limits set forth in the NEC.
- B. Care shall be exercised in handling and installing cables to avoid damage. Cables shall be carefully formed in equipment pull boxes and manholes. Bends in cables shall be larger than the minimum radii shown in the cable manufacturer's published data for minimum bends that will not reduce the cable life.
- C. **MC cable is only allowed within partitions and millwork where approved by owner in writing. Where used, MC cable must be properly supported per NEC requirements.**

3.5 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Division 07 Section "Penetration Firestopping."

3.6 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors, and conductors feeding the following critical equipment and services for compliance with requirements.
 - 2. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 3. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each splice in cables and conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner.
 - a. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each splice 11 months after date of Substantial Completion.
 - b. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - c. Record of Infrared Scanning: Prepare a certified report that identifies splices checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken and observations after remedial action.
- B. Test Reports: Prepare a written report to record the following:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Compile and maintain all field quality control reports and make available to the AHJ, owner, architect and engineer as needed.

END OF SECTION

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes methods and materials for grounding systems and equipment, plus the following special applications:
 1. Underground distribution grounding.
 2. Common ground bonding with lightning protection system.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 CONDUCTORS

- A. Insulated Conductors: Copper or tinned-copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 1. Solid Conductors: ASTM B 3.
 2. Stranded Conductors: ASTM B 8.
 3. Tinned Conductors: ASTM B 33.
 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch in diameter.
 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
 6. Bonding Jumper: Copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
 7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
- C. Grounding Bus: Rectangular bars of annealed copper, 1/4 inch by 4 inches in cross section, unless otherwise indicated on Drawings; with insulators.

2.2 CONNECTORS

- A. Listed and labeled by a nationally recognized testing laboratory acceptable to authorities having jurisdiction for applications in which used, and for specific types, sizes, and combinations of conductors and other items connected.

- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, bolted pressure-type, with at least two bolts.
 - 1. Pipe Connectors: Clamp type, sized for pipe.
- C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.3 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad steel (or stainless steel in highly corrosive soil); 5/8 inch by 10 feet in length.
- B. Chemical-Enhanced Grounding Electrodes: Copper tube, straight or L-shaped, charged with nonhazardous electrolytic chemical salts.
 - 1. Termination: Factory-attached No. 4/0 AWG bare conductor at least 48 inches long.
 - 2. Backfill Material: Electrode manufacturer's recommended material.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger, unless otherwise indicated.
- B. Underground Grounding Conductors: Install barecopper conductor, No. 2/0 AWG minimum.
 - 1. Bury at least 30 inches below grade.
 - 2. Duct-Bank Grounding Conductor: Bury 12 inches above duct bank when indicated as part of duct-bank installation.
- C. Isolated Grounding Conductors: Green-colored insulation with continuous yellow stripe. On feeders with isolated ground, identify grounding conductor where visible to normal inspection, with alternating bands of green and yellow tape, with at least three bands of green and two bands of yellow.
- D. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
 - 2. Underground Connections: Welded connectors, except at test wells and as otherwise indicated.
 - 3. Connections to Ground Rods at Test Wells: Bolted connectors.
 - 4. Connections to Structural Steel: Welded connectors.

3.2 GROUNDING OVERHEAD LINES

- A. Comply with IEEE C2 grounding requirements.
- B. Install 3 parallel ground rods if resistance to ground by a single, ground-rod electrode exceeds 25 ohms.
- C. Drive ground rods until tops are 12 inches below finished grade in undisturbed earth.
- D. Ground-Rod Connections: Install bolted connectors for underground connections and connections to rods.
- E. Secondary Neutral and Transformer Enclosure: Interconnect and connect to grounding conductor.

- F. Protect grounding conductors running on surface of wood poles with molding extended from grade level up to and through communication service and transformer spaces.

3.3 GROUNDING UNDERGROUND DISTRIBUTION SYSTEM COMPONENTS

- A. Comply with IEEE C2 grounding requirements.
- B. Grounding Manholes and Handholes: Install a driven ground rod through manhole or handhole floor, close to wall, and set rod depth so 4 inches will extend above finished floor. If necessary, install ground rod before manhole is placed and provide No. 1/0 AWG bare, tinned-copper conductor from ground rod into manhole through a waterproof sleeve in manhole wall. Protect ground rods passing through concrete floor with a double wrapping of pressure-sensitive insulating tape or heat-shrunk insulating sleeve from 2 inches above to 6 inches below concrete. Seal floor opening with waterproof, nonshrink grout.
- C. Grounding Connections to Manhole Components: Bond exposed-metal parts such as inserts, cable racks, pulling irons, ladders, and cable shields within each manhole or handhole, to ground rod or grounding conductor. Make connections with No. 4 AWG minimum, stranded, hard-drawn copper bonding conductor. Train conductors level or plumb around corners and fasten to manhole walls. Connect to cable armor and cable shields as recommended by manufacturer of splicing and termination kits.
- D. Pad-Mounted Transformers and Switches: For all Owner furnished equipment or where required by the utility company. Install two ground rods and ground ring around the pad. Ground pad-mounted equipment and noncurrent-carrying metal items associated with substations by connecting them to underground cable and grounding electrodes. Install tinned-copper conductor not less than No. 2 AWG for ground ring and for taps to equipment grounding terminals. Bury ground ring not less than 6 inches from the foundation.

3.4 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.
- B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
 - 1. Feeders and branch circuits.
 - 2. Lighting circuits.
 - 3. Receptacle circuits.
 - 4. Single-phase motor and appliance branch circuits.
 - 5. Three-phase motor and appliance branch circuits.
 - 6. Flexible raceway runs.
 - 7. Armored and metal-clad cable runs.
 - 8. Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in the switchgear, switchboard, or distribution panel to equipment grounding bar terminal on busway.
 - 9. Computer and Rack-Mounted Electronic Equipment Circuits: Install insulated equipment grounding conductor in branch-circuit runs from equipment-area power panels and power-distribution units.
 - 10. X-Ray Equipment Circuits: Install insulated equipment grounding conductor in circuits supplying x-ray equipment.
- C. Isolated Equipment Enclosure Circuits: For designated equipment supplied by a branch circuit or feeder, isolate equipment enclosure from supply circuit raceway with a nonmetallic raceway fitting listed for the purpose. Install fitting where raceway enters enclosure, and install a separate insulated equipment grounding conductor. Isolate conductor from raceway and from

panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service, unless otherwise indicated.

- D. Signal and Communication Equipment: For telephone, alarm, voice and data, and other communication equipment, provide No. 4 AWG minimum insulated grounding conductor in raceway from grounding electrode system to each service location, terminal cabinet, wiring closet, and central equipment location.
 - 1. Service and Central Equipment Locations and Wiring Closets: Terminate grounding conductor on a 1/4-by-2-by-12-inch grounding bus.
 - 2. Terminal Cabinets: Terminate grounding conductor on cabinet grounding terminal.

3.5 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible, unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Common Ground Bonding with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection system. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.
- C. Ground Rods: Drive rods until tops are 2 inches below finished floor or final grade, unless otherwise indicated.
 - 1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating, if any.
 - 2. For grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.
- D. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance, except where routed through short lengths of conduit.
 - 1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 - 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install so vibration is not transmitted to rigidly mounted equipment.
 - 3. Use exothermic-welded connectors for outdoor locations, but if a disconnect-type connection is required, use a bolted clamp.
- E. Grounding and Bonding for Piping:
 - 1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes, using a bolted clamp connector or by bolting a lug-type connector to a pipe flange, using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
 - 2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
 - 3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.

3.6 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections and prepare test reports:
1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 2. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, at ground test wells, and at individual ground rods. Make tests at ground rods before any conductors are connected.
 - a. Measure ground resistance not less than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method according to IEEE 81.
 3. Prepare dimensioned drawings locating each test well, ground rod and ground rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to the record of tests and observations. Include the number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.
- B. Report measured ground resistances for systems installed as part of this contract work that exceed the following values:
1. Power and Lighting Equipment or System with Capacity 500 kVA and Less: 10 ohms.
 2. Power and Lighting Equipment or System with Capacity 500 to 1000 kVA: 5 ohms.
 3. Power and Lighting Equipment or System with Capacity More Than 1000 kVA: 3 ohms.
 4. Power Distribution Units or Panelboards Serving Electronic Equipment: 3 ohm(s).
 5. Substations and Pad-Mounted Equipment: 5 ohms.
 6. Manhole Grounds: 10 ohms.
- C. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.
- D. Compile and maintain all field quality control reports and make available to the AHJ, owner, architect and engineer as needed.

END OF SECTION

SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Hangers and supports for electrical equipment and systems.
 - 2. Construction requirements for concrete bases.
- B. Related Sections include the following:
 - 1. Division 26 Section "Vibration Controls For Electrical Systems" for products and installation requirements necessary for compliance.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. IMC: Intermediate metal conduit.
- C. RMC: Rigid metal conduit.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design supports for multiple raceways, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.
- C. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- D. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

1.5 SUBMITTALS

- A. Product Data: For the following:
 - 1. Steel slotted support systems.
 - 2. Nonmetallic slotted support systems.

1.6 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

- B. Comply with NFPA 70.

1.7 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.
- B. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 07 Section "Roof Accessories."

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
 - 1. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 - 2. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
 - 3. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 - 4. Channel Dimensions: Selected for applicable load criteria.
- B. Raceway and Cable Supports: As described in NECA 1 and NECA 101.
- C. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- D. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for non-armored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be malleable iron.
- E. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- F. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
 - 1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used. Not approved for light weight concrete or slabs less than six (6) inches thick.
 - 2. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.
 - 3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
 - 4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
 - 5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
 - 6. Toggle Bolts: All-steel springhead type.
 - 7. Hanger Rods: Threaded steel.

2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.
- B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as required by scheduled in NECA 1, where its Table 1 lists maximum spacings less than stated in NFPA 70. Minimum rod size shall be 1/4 inch in diameter.
- C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with two-bolt conduit clamps or single-bolt conduit clamps using spring friction action for retention in support channel.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.
- B. Raceway Support Methods: Conduits or raceways may not be supported by openings through structure members.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Wood: Fasten with lag screws or through bolts.
 - 2. To New Concrete: Bolt to concrete inserts.
 - 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 4. To Existing Concrete: Expansion anchor fasteners.
 - 5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
 - 6. To Steel: Beam clamps (MSS Type 19, 21, 23, 25, or 27) complying with MSS SP-69.
 - 7. To Light Steel: Sheet metal screws.
 - 8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Division 05 Section "Metal Fabrications" for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- C. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 CONCRETE BASES

- A. Construct concrete bases of dimensions indicated but not less than 4 inches larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.
- B. Use 3000-psi, 28-day compressive-strength concrete. Concrete materials, reinforcement, and placement requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- C. Anchor equipment to concrete base.
 - 1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 2. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION

SECTION 260533 - RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.
- B. Related Sections include the following:
 - 1. Division 26 Section "Underground Ducts and Raceways for Electrical Systems" for exterior ductbanks, manholes, and underground utility construction.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. ENT: Electrical nonmetallic tubing.
- C. EPDM: Ethylene-propylene-diene terpolymer rubber.
- D. FMC: Flexible metal conduit.
- E. IMC: Intermediate metal conduit.
- F. LFMC: Liquidtight flexible metal conduit.
- G. LFNC: Liquidtight flexible nonmetallic conduit.
- H. NBR: Acrylonitrile-butadiene rubber.
- I. RNC: Rigid nonmetallic conduit.
- J. RMC: Rigid metal conduit, galvanized.

1.4 SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 METAL CONDUIT AND TUBING

- A. Rigid Steel Conduit (RMC): ANSI C80.1, galvanized.
- B. IMC: ANSI C80.6.
- C. EMT: ANSI C80.3.
- D. FMC: Zinc-coated steel.
- E. LFMC: Flexible steel conduit with PVC jacket.
- F. Fittings for Conduit (Including all Types and Flexible and Liquidtight), EMT, and Cable: NEMA FB 1; listed for type and size raceway with which used, and for application and environment in which installed.
 - 1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886.
 - 2. Fittings for EMT: Steel, compression type.
 - 3. Coating for Fittings for PVC-Coated Conduit: Minimum thickness, 0.040 inch, with overlapping sleeves protecting threaded joints.
 - 4. Fittings for RMC and IMC: Steel, threaded.
- G. Joint Compound for Rigid Steel Conduit or IMC: Listed for use in cable connector assemblies, and compounded for use to lubricate and protect threaded raceway joints from corrosion and enhance their conductivity.

2.2 NONMETALLIC CONDUIT AND TUBING

- A. ENT: NEMA TC 13.
- B. RNC: NEMA TC 2, Type EPC-40-PVC, unless otherwise indicated.
- C. LFNC: UL 1660.
- D. Fittings for ENT and RNC: NEMA TC 3; match to conduit or tubing type and material. Provide watertight joints on all underground installations.
- E. Fittings for LFNC: UL 514B.

2.3 METAL WIREWAYS

- A. Description: Sheet metal sized and shaped as indicated, NEMA 250, Type 1, unless otherwise indicated.
- B. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- C. Wireway Covers: Hinged type unless noted otherwise on the drawings.
- D. Finish: Manufacturer's standard enamel finish.

2.4 BOXES, ENCLOSURES, AND CABINETS

- A. Junction and pull boxes 100 cubic inches in volume and smaller shall be standard outlet boxes. Those larger than 100 cubic inches shall be constructed as specified for cabinet construction and shall be furnished with covers. Boxes shall be factory-fabricated from galvanized steel to prevent corrosion.
- B. Size boxes in accordance with the requirements of the NEC. Boxes not used for service entrance duty shall be no smaller than 4 inches square and 1-1/2 inches deep with covers accessible at all times. Set boxes on concealed conduits with covers flush with the finished wall or ceiling line. Provide junction and pull boxes of appropriate dimensions for conduits and conductors noted, where shown and where necessary for the installation and pulling of cables and wires. Install covers on junction boxes and condulets after wiring and connections are completed.
- C. At each outlet shown provide a box of suitable size and construction. Provide plaster rings, where required, in connection with adjacent plaster finishes. In unfinished masonry walls provide handy boxes of such size as to permit their being completely covered by the device plates. All boxes shall be galvanized steel. Unused knockouts in boxes shall be filled or capped before plates or devices are installed.
- D. Ceiling outlets shall be 4-inch square boxes of the appropriate depth, furnished with 3/8-inch fixture studs fastened through from backs of the boxes. For plaster surfaces provide plaster rings and ears.
- E. Sheet Metal Outlet and Device Boxes: NEMA OS 1.
- F. Cast-Metal Outlet and Device Boxes: NEMA FB 1, aluminum, Type FD, with gasketed cover.
- G. Metal Floor Boxes: Cast or sheet metal, fully adjustable, rectangular.
- H. Nonmetallic Floor Boxes: Nonadjustable, round.
- I. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- J. Cast-Metal Access, Pull, and Junction Boxes: NEMA FB 1, cast aluminum with gasketed cover.
- K. Hinged-Cover Enclosures: NEMA 250, Type 1, with continuous-hinge cover with flush latch, unless otherwise indicated.
- L. Cabinets:
 - 1. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
 - 2. Hinged door in front cover with flush latch and concealed hinge.
 - 3. Key latch to match panelboards.
 - 4. Metal barriers to separate wiring of different systems and voltage.
 - 5. Accessory feet where required for freestanding equipment.

2.5 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

- A. Description: Comply with SCTE 77.
 - 1. Color of Frame and Cover: Gray.
 - 2. Configuration: Units shall be designed for flush burial and have integral closed bottom, unless otherwise indicated.

3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
 4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 5. Cover Legend: Molded lettering, as indicated for each service.
 6. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
- B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel or fiberglass or a combination of the two. Not approved for areas subject to vehicle traffic.
 - C. Fiberglass Handholes and Boxes with Polymer-Concrete Frame and Cover: Sheet-molded, fiberglass-reinforced, polyester-resin enclosure joined to polymer-concrete top ring or frame. Not approved for areas subject to vehicle traffic.
 - D. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with covers of polymer concrete or fiberglass.
- 2.6 SLEEVES FOR RACEWAYS
- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
 - B. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch thickness as indicated and of length to suit application.
 - C. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

2.7 SLEEVE SEALS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.
 1. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
 2. Pressure Plates: Stainless steel. Include two for each sealing element.
 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below, unless otherwise indicated:
 1. Exposed Conduit: Rigid steel conduit (RMC).
 2. Concealed Conduit, Aboveground: Rigid steel conduit (RMC).
 3. Underground Conduit: RNC, Type EPC-40-PVC, direct buried.
 4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
 5. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.
 6. Application of Handholes and Boxes for Underground Wiring:
 - a. Handholes and Pull Boxes in Driveway, Parking Lot, and Off-Roadway Locations, Subject to Occasional, Nondeliberate Loading by Heavy Vehicles: Polymer concrete or fiberglass-reinforced polyester resin, SCTE 77, Tier 15 structural load rating.

- b. Handholes and Pull Boxes in Sidewalk and Similar Applications with a Safety Factor for Nondeliberate Loading by Vehicles: Polymer-concrete units, SCTE 77, Tier 8 structural load rating.
 - c. Handholes and Pull Boxes Subject to Light-Duty Pedestrian Traffic Only: Fiberglass-reinforced polyester resin, structurally tested according to SCTE 77 with 3000-lbf vertical loading.
- B. Comply with the following indoor applications, unless otherwise indicated:
 - 1. Exposed, Not Subject to Physical Damage: EMT.
 - 2. Exposed, Not Subject to Severe Physical Damage: EMT.
 - 3. Exposed and Subject to Severe Physical Damage: Rigid steel conduit. Includes raceways in the following locations:
 - a. Loading dock.
 - b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
 - c. Mechanical rooms.
 - 4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
 - 5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LPMC in damp or wet locations.
 - 6. Damp or Wet Locations: PVC-coated rigid steel conduit.
 - 7. Raceways for Concealed General Purpose Distribution of Optical Fiber or Communications Cable: EMT.
 - 8. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4, nonmetallic in damp or wet locations.
- C. Minimum Raceway Size: 3/4-inch trade size.
- D. Raceway Fittings: Compatible with raceways and suitable for use and location.
 - 1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.
 - 2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with that material. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer.
- E. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.

3.2 INSTALLATION

- A. Comply with NECA 1 for installation requirements applicable to products specified in Part 2 except where requirements on Drawings or in this Article are stricter.
- B. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- C. Complete raceway installation before starting conductor installation.
- D. Support raceways as specified in Division 26 Section "Hangers and Supports for Electrical Systems."
- E. Arrange stub-ups so curved portions of bends are not visible above the finished slab.
- F. Install no more than the equivalent of three 90-degree bends in any conduit run except for communications conduits, for which fewer bends are allowed.

- G. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.
- H. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- I. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors, including conductors smaller than No. 4 AWG.
- J. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 36 inches of slack at each end of pull wire.
- K. Raceways for Optical Fiber and Communications Cable: Install metallic raceways as follows:
 1. 3/4-Inch Trade Size and Smaller: Install raceways in maximum lengths of 50 feet.
 2. 1-Inch Trade Size and Larger: Install raceways in maximum lengths of 75 feet.
 3. Install with a maximum of two 90-degree bends or equivalent for each length of raceway unless Drawings show stricter requirements. Separate lengths with pull or junction boxes or terminations at distribution frames or cabinets where necessary to comply with these requirements.
- L. Install raceway sealing fittings at suitable, approved, and accessible locations and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:
 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 2. Where otherwise required by NFPA 70.
- M. Flexible Conduit Connections: Use maximum of 72 inches of flexible conduit for equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
 1. Use LFMC in damp or wet locations subject to severe physical damage.
 2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.
- N. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall.
- O. Set metal floor boxes level and flush with finished floor surface.
- P. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.
- Q. For systems 600 volts and below:
 1. Underground conduits and conduits buried under concrete slabs on the ground shall be PVC conduit, or shall be rigid steel conduit having a protective wrapping. All stubups of PVC conduit runs shall be made with rigid galvanized steel conduit. (Provide corrosion protection where the conduit emerges from the concrete, from 3-inches below top of concrete to 3-inches above.)
 2. Metal conduits encased in concrete shall be galvanized rigid steel.
 3. Conduits exposed to the weather, and conduits above the roof of the building shall be galvanized rigid steel, having a corrosion-protective coating as specified above.
 4. Conduits shall be exposed in mechanical equipment rooms. Where exposed conduits are located at or within five feet (5') of the floor, they shall be galvanized rigid steel conduit or IMC. Other conduits on this project may be rigid, IMC, or EMT as permitted by code.
 5. Conduits shall be of such size and so installed that the conductors may be drawn through without injury or excessive strain, shall be secured at cabinets and boxes of all types,

- with galvanized locknuts, both inside and outside, and shall have appropriate bushings inside. Bushings may be of the insulating type or may be galvanized, unless bushings are used for grounding, in which case they shall be galvanized.
6. Threaded conduits shall be reamed after threading, and shall be kept tightly closed at each end and in dry locations during construction. Conduits shall be swabbed out before the wires are pulled through.
 7. Conduit which is larger than 1 inch shall not be run horizontally within any floor slab, and where floor slab construction is no more than 2-1/2 inches thick no conduits shall be run horizontally within such concrete construction. Should it become necessary for a large number of conduits to be stubbed up at one location (for instance at a telephone terminal board or at a panelboard) such conduits shall be separated by at least 12 inches if run within the floor slab, and if this is not possible, conduits shall be extended into the attic space and then stubbed into the terminal location.
 - a. Only PVC and ENT shall be allowed for in-slab routing.
 8. Conduits piercing roofs shall be placed in position in time to be flashed.
 9. Final connections to motors shall be made with 12-inch or longer sections of flexible metal conduit. Flexible metal conduits shall also be employed to effect final connections to recessed lighting fixtures. Flexible metal conduits in damp locations and in mechanical equipment rooms shall be neoprene-jacketed, UL listed watertight, complete with WP connections.
 10. Metallic conduits shall be grounded in accordance with the requirements of the NEC.
 11. Conduits shall not be installed within 3 inches of hot pipes except where crossings are unavoidable, in which case a clearance of 1 inch is permissible.
 12. Provide junction, pull and splice boxes in conduit runs as required by the NEC and elsewhere as required to accommodate installation.
 13. All conduits shall have a separate grounding conductor installed in accordance with NEC requirements.
 14. Where overhead junction boxes are provided for future extension of wiring or to accommodate tenant needs, identify such boxes as "120-volt workstation clean", "277-volt normal", or "277-volt emergency", etc. with circuit numbers, to facilitate identification and future extensions from the boxes.
 15. Provide expansion couplings for all runs crossing building expansion joints. Provide expansion couplings for PVC conduit exposed and subject to temperature variations per Code.
 16. Provide flexible liquidtight metallic conduit between all underground conduits stubbed up through slabs and terminations interior to building.

R. Direct-Buried Conduit:

1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Division 31.
2. Install backfill as specified in Division 31.
3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. Backfill shall consist of kiln dried grout sand from three inches below bottom surface of lowest conduit in duct bank to three inches above top surface of highest conduit in duct bank. Sand shall be agitated with vibrator to insure void spaces around conduit are filled. Cement stabilized sand in a flowable fill mixture may be used as an alternative to kiln dried sand. After placing controlled backfill to within 12 inches of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Division 31.
4. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.
 - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete.

- b. For stub-ups at equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.
5. Warning Planks: Bury warning planks approximately 12 inches above direct-buried conduits, placing them 24 inches o.c. Align planks along the width and along the centerline of conduit. This applies to all non-service entrance conduits. See the next note for service entrance conduits.
6. Concrete Cap and Warning Tape: Provide a red concrete cap and warning tape for all service entrance conduits routed underground to warn about electrical lines during drilling or excavation work. Red die shall be throughout the concrete cap, not just painted on top. The concrete cap shall be approximately 3" to 6" high/thick, the width of the conduits, and in the ground approximately 1ft above the conduits. This requirement applies to all underground service conduits, including both the service conduits under the building footprint and the service conduits routed underground on site.
7. Direct-bury conduits that are routed parallel to one another shall be supported with saddles and spacers to insure a minimum of 7.5 inches between conduit centerlines in any direction. For conduits larger than 4 inches in diameter, there shall be a minimum of 3 inches separation from outside wall to outside wall in any direction.
8. Parallel direct-bury conduits shall be evenly spaced and shall maintain spacing through the entire length of the conduits.
9. Minimum cover for conduits shall be as delineated on the drawings, or 2 feet, whichever is greater.

3.3 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

- A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.
- B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures 1 inch above finished grade.
- D. Install handholes and boxes with bottom below the frost line, below grade.
- E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in the enclosure.
- F. Field-cut openings for conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

3.4 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- B. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- C. Rectangular Sleeve Minimum Metal Thickness:
 1. For sleeve cross-section rectangle perimeter less than 50 inches and no side greater than 16 inches, thickness shall be 0.052 inch.

2. For sleeve cross-section rectangle perimeter equal to, or greater than, 50 inches and 1 or more sides equal to, or greater than, 16 inches, thickness shall be 0.138 inch.
- D. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
 - E. Cut sleeves to length for mounting flush with both surfaces of walls.
 - F. Extend sleeves installed in floors 2 inches above finished floor level.
 - G. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway unless sleeve seal is to be installed.
 - H. Seal space outside of sleeves with grout for penetrations of concrete and masonry and with approved joint compound for gypsum board assemblies.
 - I. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway, using joint sealant appropriate for size, depth, and location of joint.
 - J. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway penetrations. Install sleeves and seal with firestop materials.
 - K. Roof-Penetration Sleeves: Seal penetration of individual raceways with flexible, boot-type flashing units applied in coordination with roofing work.
 - L. Aboveground, Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - M. Underground, Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch annular clear space between raceway and sleeve for installing mechanical sleeve seals.

3.5 SLEEVE-SEAL INSTALLATION

- A. Install to seal underground, exterior wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for raceway material and size. Position raceway in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.6 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly.

3.7 PROTECTION

- A. Provide final protection and maintain conditions that ensure coatings, finishes, and cabinets are without damage or deterioration at time of Substantial Completion.
 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.

2. Repair damage to PVC or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION

SECTION 260543 - UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 1. Conduit, ducts, and duct accessories for concrete-encased duct banks.
 2. Manholes.

1.3 DEFINITION

- A. RNC: Rigid nonmetallic conduit.

1.4 SUBMITTALS

- A. Product Data: For the following:
 1. Duct-bank materials, including separators and miscellaneous components.
 2. Ducts and conduits and their accessories, including elbows, end bells, bends, fittings, and solvent cement.
 3. Accessories for manholes.
 4. Warning tape.
- B. Shop Drawings for Precast or Factory-Fabricated Underground Utility Structures: Include plans, elevations, sections, details, attachments to other work, and accessories, including the following:
 1. Duct entry provisions, including locations and duct sizes.
 2. Reinforcement details.
 3. Frame and cover design and manhole frame support rings.
 4. Ladder and step details.
 5. Grounding details.
 6. Dimensioned locations of cable rack inserts, pulling-in and lifting irons, and sumps.
 7. Joint details.
- C. Duct-Bank Coordination Drawings: Show duct profiles and coordination with other utilities and underground structures.
 1. Include plans and sections, drawn to scale, and show bends and locations of expansion fittings.
 2. Drawings shall be signed and sealed by a qualified professional engineer.

1.5 QUALITY ASSURANCE

- A. Comply with ANSI C2.
- B. Comply with NFPA 70.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver ducts to Project site with ends capped. Store nonmetallic ducts with supports to prevent bending, warping, and deforming.
- B. Store precast concrete underground utility structures at Project site as recommended by manufacturer to prevent physical damage. Arrange so identification markings are visible.
- C. Lift and support precast concrete units only at designated lifting or supporting points.

1.7 PROJECT CONDITIONS

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of electrical service.
 - 2. Do not proceed with interruption of electrical service without Owner's written permission.

1.8 COORDINATION

- A. Coordinate layout and installation of ducts and manholes with final arrangement of other utilities, site grading, and surface features as determined in the field.
- B. Coordinate elevations of ducts and duct-bank entrances into manholes with final locations and profiles of ducts and duct banks as determined by coordination with other utilities, underground obstructions, and surface features. Revise locations and elevations from those indicated as required to suit field conditions and to ensure that duct runs drain to manholes, and as approved by Architect.

1.9 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
- B. Furnish cable-support stanchions, arms, and associated fasteners in quantities equal to 5 percent of quantity of each item installed.

PART 2 - PRODUCTS

2.1 CONDUIT

- A. Rigid Steel Conduit (RMC): Galvanized. Comply with ANSI C80.1.
- B. RNC: NEMA TC 2, Type EPC-40-PVC, UL 651, with matching fittings by same manufacturer as the conduit, complying with NEMA TC 3 and UL 514B.

2.2 NONMETALLIC DUCT ACCESSORIES

- A. Duct Accessories:
 - 1. Duct Separators: Factory-fabricated rigid PVC interlocking spacers, sized for type and sizes of ducts with which used, and selected to provide minimum duct spacings indicated while supporting ducts during concreting or backfilling.
 - 2. Warning Tape: Underground-line warning tape specified in Division 26 Section "Identification for Electrical Systems."

2.3 PRECAST MANHOLES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following, or engineer approved equivalent:
 - 1. Carder Concrete Products.
 - 2. Christy Concrete Products.
 - 3. Elmhurst-Chicago Stone Co.
 - 4. Oldcastle Precast Group.
 - 5. Riverton Concrete Products; a division of Cretex Companies, Inc.
 - 6. Utility Concrete Products, LLC.
 - 7. Utility Vault Co.
 - 8. Wausau Tile, Inc.
- B. Comply with ASTM C 858, with structural design loading as specified in Part 3 "Underground Enclosure Application" Article and with interlocking mating sections, complete with accessories, hardware, and features.
 - 1. Windows: Precast openings in walls, arranged to match dimensions and elevations of approaching ducts and duct banks plus an additional 12 inches vertically and horizontally to accommodate alignment variations.
 - a. Windows shall be located no less than 6 inches from interior surfaces of walls, floors, or roofs of manholes, but close enough to corners to facilitate racking of cables on walls.
 - b. Window opening shall have cast-in-place, welded wire fabric reinforcement for field cutting and bending to tie in to concrete envelopes of duct banks.
 - c. Window openings shall be framed with at least two additional No. 4 steel reinforcing bars in concrete around each opening.
 - 2. Duct Entrances in Manhole Walls: Cast end-bell or duct-terminating fitting in wall for each entering duct.
 - a. Type and size shall match fittings to duct or conduit to be terminated.
 - b. Fittings shall align with elevations of approaching ducts and be located near interior corners of manholes to facilitate racking of cable.
- C. Concrete Knockout Panels: 1-1/2 to 2 inches thick, for future conduit entrance and sleeve for ground rod.
- D. Joint Sealant: Asphaltic-butyl material with adhesion, cohesion, flexibility, and durability properties necessary to withstand maximum hydrostatic pressures at the installation location with the ground-water level at grade.

2.4 SOURCE QUALITY CONTROL

- A. Test and inspect precast concrete utility structures according to ASTM C 1037.

PART 3 - EXECUTION

3.1 UNDERGROUND DUCT APPLICATION

- A. Underground Ducts for Telephone, Communications, or Data Circuits: RNC, NEMA Type EPC-40-PVC, in direct-buried duct bank, unless otherwise indicated.

3.2 UNDERGROUND ENCLOSURE APPLICATION

- A. Manholes: Precast.
 - 1. Units Located in Roadways and Other Deliberate Traffic Paths by Heavy or Medium Vehicles: H-20 structural load rating according to AASHTO HB 17.

2. Units Not Located in Deliberate Traffic Paths by Heavy or Medium Vehicles: H-10 load rating according to AASHTO HB 17.

3.3 ABOVE GROUND CONDUIT

- A. Rigid steel, galvanized, complying with ANSI C80.1.
- B. Install voltage markers.

3.4 EARTHWORK

- A. Excavation and Backfill: Comply with Division 31 section "Earthwork," but do not use heavy-duty, hydraulic-operated, compaction equipment.
- B. Restore surface features at areas disturbed by excavation and reestablish original grades, unless otherwise indicated. Replace removed sod immediately after backfilling is completed.
- C. Restore areas disturbed by trenching, storing of dirt, cable laying, and other work. Restore vegetation and include necessary topsoiling, fertilizing, liming, seeding, sodding, sprigging, and mulching.
- D. Cut and patch existing pavement in the path of underground ducts and utility structures according to Division 01 Section "Cutting and Patching."

3.5 DUCT INSTALLATION

- A. Slope: Pitch ducts a minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope ducts from a high point in runs between two manholes to drain in both directions.
- B. Curves and Bends: Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with a minimum radius of 48 inches, both horizontally and vertically, at other locations, unless otherwise indicated.
- C. Joints: Use solvent-cemented joints in ducts and fittings and make watertight according to manufacturer's written instructions. Stagger couplings so those of adjacent ducts do not lie in same plane.
- D. Duct Entrances to Manholes and Concrete and Polymer Concrete Handholes: Use end bells, spaced approximately 10 inches o.c. for 5-inch ducts, and vary proportionately for other duct sizes.
 1. Begin change from regular spacing to end-bell spacing 10 feet from the end bell without reducing duct line slope and without forming a trap in the line.
 2. Direct-Buried Duct Banks: Install an expansion and deflection fitting in each conduit in the area of disturbed earth adjacent to manhole or handhole.
 3. Grout end bells into structure walls from both sides to provide watertight entrances.
- E. Building Wall Penetrations: Make a transition from underground duct to rigid steel conduit at least 10 feet outside the building wall without reducing duct line slope away from the building, and without forming a trap in the line. Use fittings manufactured for duct-to-conduit transition. Install conduit penetrations of building walls as specified in Division 26 Section "Common Work Results for Electrical."

- F. Sealing: Provide temporary closure at terminations of ducts that have cables pulled. Seal spare ducts at terminations. Use sealing compound and plugs to withstand at least 15-psi hydrostatic pressure.
- G. Pulling Cord: Install 100-lbf-test nylon cord in ducts, including spares.
- H. Concrete-Encased Ducts: Support ducts on duct separators.
 - 1. Separator Installation: Space separators close enough to prevent sagging and deforming of ducts, with not less than 4 spacers per 20 feet of duct. Secure separators to earth and to ducts to prevent floating during concreting. Stagger separators approximately 6 inches between tiers. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
 - 2. Concreting Sequence: Pour each run of envelope between manholes or other terminations in one continuous operation.
 - a. Start at one end and finish at the other, allowing for expansion and contraction of ducts as their temperature changes during and after the pour. Use expansion fittings installed according to manufacturer's written recommendations, or use other specific measures to prevent expansion-contraction damage.
 - b. If more than one pour is necessary, terminate each pour in a vertical plane and install 3/4-inch reinforcing rod dowels extending 18 inches into concrete on both sides of joint near corners of envelope.
 - 3. Pouring Concrete: Spade concrete carefully during pours to prevent voids under and between conduits and at exterior surface of envelope. Do not allow a heavy mass of concrete to fall directly onto ducts. Use a plank to direct concrete down sides of bank assembly to trench bottom. Allow concrete to flow to center of bank and rise up in middle, uniformly filling all open spaces. Do not use power-driven agitating equipment unless specifically designed for duct-bank application.
 - a. Concrete for communications ducts shall be gray.
 - b. Concrete for electrical ducts shall be red.
 - 4. Reinforcement: Reinforce concrete-encased duct banks where they cross disturbed earth and where indicated. Arrange reinforcing rods and ties without forming conductive or magnetic loops around ducts or duct groups.
 - a. Stirrups shall be #4 bars.
 - b. Reinforcing shall be #3 bars.
 - 5. Forms: Use walls of trench to form side walls of duct bank where soil is self-supporting and concrete envelope can be poured without soil inclusions; otherwise, use forms.
 - 6. Minimum Space between Ducts: 3 inches between ducts and exterior envelope wall, 2 inches between ducts for like services, and 4 inches between power and signal ducts.
 - 7. Depth: Install top of duct bank at least 30 inches below finished grade.
 - 8. Stub-Ups: Use manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.
 - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete.
 - b. Stub-Ups to Equipment: For equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches from edge of base. Install insulated grounding bushings on terminations at equipment.
 - 9. Warning Tape: Bury warning tape approximately 18 inches above all concrete-encased ducts and duct banks. Align tape parallel to and within 3 inches of the centerline of duct bank. Provide an additional warning tape for each 12-inch increment of duct-bank width over a nominal 18 inches. Space additional tapes 12 inches apart, horizontally.

3.6 INSTALLATION OF CONCRETE MANHOLES

- A. Precast Concrete Manhole Installation:
 - 1. Comply with ASTM C 891, unless otherwise indicated.

2. Install units level and plumb and with orientation and depth coordinated with connecting ducts to minimize bends and deflections required for proper entrances.
 3. Unless otherwise indicated, subbase for placement of manhole to be stabilized with 12" cement stabilized sand to provide level solid bearing surface before installation of manhole.
- B. Elevations:
1. Manhole Roof: Install with rooftop at least 33 inches below finished grade.
 2. Manhole Frame: In paved areas and trafficways, set frames flush with finished grade. Set other manhole frames 1 inch above finished grade.
- C. Drainage: Install drains in bottom of manholes where indicated. Coordinate with drainage provisions indicated.
- D. Manhole Access: Circular opening in manhole roof; sized to match cover size.
1. Manholes with Fixed Ladders: Offset access opening from manhole centerlines to align with ladder.
 2. Install chimney, constructed of precast concrete collars and rings to support frame and cover and to connect cover with manhole roof opening. Provide moisture-tight masonry joints and waterproof grouting for cast-iron frame to chimney.
- E. Waterproofing: Apply waterproofing to exterior surfaces of manholes after concrete has cured at least three days. Waterproofing materials and installation are specified in Division 07. After ducts have been connected and grouted, and before backfilling, waterproof joints and connections and touch up abrasions and scars. Waterproof exterior of manhole chimneys after mortar has cured at least three days.
- F. Hardware: Install removable hardware, including pulling eyes, cable stanchions, and cable arms, as required for installation and support of cables and conductors and as indicated.
- G. Fixed Manhole Ladders: Arrange to provide for safe entry with maximum clearance from cables and other items in manholes.
- H. Field-Installed Bolting Anchors in Manholes and Concrete Handholes: Do not drill deeper than 3-7/8 inches for manholes and 2 inches for handholes, for anchor bolts installed in the field. Use a minimum of two anchors for each cable stanchion.
- I. Warning Sign: Install "Confined Space Hazard" warning sign on the inside surface of each manhole cover.

3.7 GROUNDING

- A. Ground underground ducts and utility structures according to Division 26 Section "Grounding and Bonding for Electrical Systems."

3.8 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections and prepare test reports:
1. Demonstrate capability and compliance with requirements on completion of installation of underground ducts and utility structures.
 2. Pull aluminum or wood test mandrel through duct to prove joint integrity and test for out-of-round duct. Provide mandrel equal to 80 percent fill of duct. If obstructions are indicated, remove obstructions and retest.

3. Test manhole grounding to ensure electrical continuity of grounding and bonding connections. Measure and report ground resistance as specified in Division 26 Section "Grounding and Bonding for Electrical Systems."

B. Correct deficiencies and retest as specified above to demonstrate compliance.

C. Compile and maintain all field quality control reports and make available to the AHJ, owner, architect and engineer as needed.

3.9 CLEANING

A. Pull leather-washer-type duct cleaner, with graduated washer sizes, through full length of ducts. Follow with rubber duct swab for final cleaning and to assist in spreading lubricant throughout ducts.

B. Clean internal surfaces of manholes, including sump. Remove foreign material.

END OF SECTION

SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 1. Identification for raceways.
 2. Identification of power and control cables.
 3. Identification for conductors.
 4. Underground-line warning tape.
 5. Warning labels and signs.
 6. Instruction signs.
 7. Equipment identification labels.
 8. Miscellaneous identification products.

1.3 SUBMITTALS

- A. Product Data: For each electrical identification product indicated.
- B. Identification Schedule: An index of nomenclature of electrical equipment and system components used in identification signs and labels.

1.4 QUALITY ASSURANCE

- A. Comply with ANSI A13.1 and IEEE C2.
- B. Comply with NFPA 70.
- C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.
- D. Comply with ANSI Z535.4 for safety signs and labels.
- E. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.

1.5 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual; and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.
- B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- C. Coordinate installation of identifying devices with location of access panels and doors.
- D. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 POWER RACEWAY AND CABLE IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway size.
- B. Colors for Raceways Carrying Circuits at 600 V or Less:
 - 1. Color scheme to comply with ANSI A13.1 and IECC C2.
 - 2. Legend: Indicate voltage and system or service type.
- C. Self-Adhesive Vinyl Labels for Raceways Carrying Circuits at 600 V or Less: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- D. Snap-Around Labels for Raceways Carrying Circuits at 600 V or Less: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- E. Snap-Around, Color-Coding Bands for Raceways Carrying Circuits at 600 V or Less: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- F. Tape and Stencil for Raceways Carrying Circuits More Than 600 V: 4-inch- wide black stripes on 10-inch centers diagonally over orange background that extends full length of raceway or duct and is 12 inches wide. Stop stripes at legends.
- G. Metal Tags: Brass or aluminum, 2 by 2 by 0.05 inch, with stamped legend, punched for use with self-locking cable tie fastener.

2.2 CONDUCTOR IDENTIFICATION MATERIALS

- A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than 3 mils thick by 1 to 2 inches wide.
- B. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- C. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- D. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- E. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

2.3 FLOOR MARKING TAPE

- A. 2-inch- wide, 5-mil pressure-sensitive vinyl tape, with black and white stripes and clear vinyl overlay.

2.4 UNDERGROUND-LINE WARNING TAPE

- A. Tape:
 - 1. Recommended by manufacturer for the method of installation and suitable to identify and locate underground electrical and communications utility lines.
 - 2. Printing on tape shall be permanent and shall not be damaged by burial operations.
 - 3. Tape material and ink shall be chemically inert, and not subject to degrading when exposed to acids, alkalis, and other destructive substances commonly found in soils.
- B. Color and Printing:
 - 1. Comply with ANSI Z535.1 through ANSI Z535.5.
 - 2. Inscriptions for Red-Colored Tapes: ELECTRIC LINE, HIGH VOLTAGE,.
 - 3. Inscriptions for Orange-Colored Tapes: TELEPHONE CABLE, CATV CABLE, COMMUNICATIONS CABLE, OPTICAL FIBER CABLE,.
- C. Type:
 - 1. Pigmented polyolefin, bright-colored, continuous-printed on one side with the inscription of the utility, compounded for direct-burial service.
 - 2. Thickness: 4 mils.
 - 3. Weight: 18.5 lb/1000 sq. ft..
 - 4. 3-Inch Tensile According to ASTM D 882: 30 lbf, and 2500 psi.

2.5 WARNING LABELS AND SIGNS

- A. Comply with NFPA 70 and 29 CFR 1910.145.
- B. Self-Adhesive Warning Labels: Factory-printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment unless otherwise indicated.
- C. Warning label and sign shall include, but are not limited to, the following legends:
 - 1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
 - 2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES."

2.6 EQUIPMENT IDENTIFICATION LABELS

- A. Self-Adhesive or punched for screw mounting, Engraved, Laminated Acrylic or Melamine Label: Adhesive backed, with white letters on a dark-gray background. Minimum letter height shall be 3/8 inch.
 - 1. Label all service disconnects.
 - 2. Labels shall include voltage, circuit fed by, and name of device.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Verify identity of each item before installing identification products.
- B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
- C. Apply identification devices to surfaces that require finish after completing finish work.

- D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.
- E. Attach signs and plastic labels that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.
- F. System Identification Color-Coding Bands for Raceways and Cables: Each color-coding band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction, at penetrations of walls and floors, at 50-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.
- G. Underground-Line Warning Tape: During backfilling of trenches install continuous underground-line warning tape directly above line at 6 to 8 inches below finished grade. Use multiple tapes where width of multiple lines installed in a common trench or concrete envelope exceeds 16 inches overall.

3.2 IDENTIFICATION SCHEDULE

- A. Accessible Raceways and Metal-Clad Cables, 600 V or Less, for Service, and Feeder: Identify with self-adhesive vinyl label. Install labels at 30-foot maximum intervals.
- B. Accessible Raceways and Cables within Buildings: Identify the covers of each junction and pull box of the following systems with self-adhesive vinyl labels with the wiring system legend and system voltage. System legends shall be as follows:
 - 1. Emergency Power.
 - 2. Power.
 - 3. UPS.
- C. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use color-coding conductor tape to identify the phase.
 - 1. Color-Coding for Phase and Voltage Level Identification, 600 V or Less: Use colors listed below for ungrounded service feeder and branch-circuit conductors.
 - a. Color shall be factory applied or field applied for sizes larger than No. 8 AWG, if authorities having jurisdiction permit.
 - b. Colors for 208/120-V Circuits:
 - 1) Phase A: Black.
 - 2) Phase B: Red.
 - 3) Phase C: Blue.
 - c. Colors for 480/277-V Circuits:
 - 1) Phase A: Brown.
 - 2) Phase B: Orange.
 - 3) Phase C: Yellow.
 - d. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.
- D. Install instructional sign including the color-code for grounded and ungrounded conductors using adhesive-film-type labels.
- E. Conductors to Be Extended in the Future: Attach marker tape to conductors and list source.

- F. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.
 - 1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
 - 2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
 - 3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual.

- G. Locations of Underground Lines: Identify with underground-line warning tape for power, lighting, communication, and control wiring and optical fiber cable.
 - 1. Limit use of underground-line warning tape to direct-buried cables.
 - 2. Install underground-line warning tape for both direct-buried cables and cables in raceway.

- H. Workspace Indication: Install floor marking tape to show working clearances in the direction of access to live parts. Workspace shall be as required by NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.

- I. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Self-adhesive warning labels.
 - 1. Comply with 29 CFR 1910.145.
 - 2. Identify system voltage with black letters on an orange background.
 - 3. Apply to exterior of door, cover, or other access.
 - 4. For equipment with multiple power or control sources, apply to door or cover of equipment including, but not limited to, the following:
 - a. Power transfer switches.
 - b. Controls with external control power connections.

- J. Arc-Flash & Shock-Hazard Warning Labels
 - 1. Install arc-flash and shock hazard-warning labels that comply with ANSI Z535.4 on switchgear, switchboards, transformers, motor control centers, panelboards, motor controllers, safety switches, industrial control panels, and other electrical equipment that is likely to require examination, adjustment, servicing, or maintenance while energized.
 - 2. Locate the marking to be clearly visible to qualified persons before examination, adjustment, servicing, or maintenance of the equipment.
 - 3. On renovation projects, install arc-flash warning labels on existing equipment where lock-out/tag-out will be required for the renovation work.
 - 4. Provide the information listed below on each label. Specify that arc-flash warning label information be produced by the electrical equipment manufacturer or supplier as a part of the final power system studies to be submitted by the Contractor in accordance with the electrical acceptance testing.
 - a. Arc-Flash Protection Boundary
 - b. Arc-flash incident energy calculated in accordance with IEEE Std 1584a™
 - c. Working distance calculated in accordance with IEEE Std 1584a™
 - d. NFPA 70E Hazard / Risk Category Number or the appropriate personal protective equipment (PPE) for operations with doors closed and covers on.
 - e. System phase-to-phase voltage
 - f. Condition(s) when a shock hazard exists (e.g. "With cover off")
 - g. Limited Approach Boundary as determined from NFPA 70E, Table 130.2(C)
 - h. Restricted Approach Boundary as determined from NFPA 70E, Table 130.2(C)
 - i. Prohibited Approach Boundary as determined from NFPA 70E, Table 130.2(C)
 - j. Unique equipment designation or code (described under "Component Identification" below)
 - k. Class for insulating gloves based on system voltage (e.g., Class 00 up to 500V)

- l. Voltage rating for insulated or insulating tools based on system voltage (e.g., 1000V)
 - m. Date that the hazard analysis was performed.
 - n. "Served from" circuit directory information including the serving equipment designation, location (e.g., room number), circuit number, and circuit voltage / number of phases / number of wires.
 - o. If applicable, the "serves" circuit directory information including the served equipment designation, location (e.g., room number), circuit number, and circuit voltage / number of phases / number of wires.
 - 5. An abbreviated warning label may be used where it has been determined that no dangerous arc-flash hazard exists in accordance with IEEE 1584a™, paragraph 9.3.2.
 - 6. Use a "DANGER" label where the calculated arc-flash incident energy exceeds 40 cal/cm.
- K. Operating Instruction Signs: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.
- L. Emergency Operating Instruction Signs: Install instruction signs with white legend on a red background with minimum 3/8-inch- high letters for emergency instructions at equipment used for power transfer.
- M. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and the Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.
- 1. Labeling Instructions:
 - a. Indoor Equipment: Self-adhesive or drilled for screw mounting, engraved, laminated acrylic or melamine label. Unless otherwise indicated, provide a single line of text with 1/2-inch- high letters on 1-1/2-inch- high label; where two lines of text are required, use labels 2 inches high.
 - b. Outdoor Equipment: Engraved, laminated acrylic or melamine label.
 - c. Elevated Components: Increase sizes of labels and letters to those appropriate for viewing from the floor.
 - d. Unless provided with self-adhesive means of attachment, fasten labels with appropriate mechanical fasteners that do not change the NEMA or NRTL rating of the enclosure.
 - 2. Equipment to Be Labeled:
 - a. Panelboards: Typewritten directory of circuits in the location provided by panelboard manufacturer. Panelboard identification shall be self-adhesive, engraved, laminated acrylic or melamine label.
 - b. Enclosures and electrical cabinets.
 - c. Access doors and panels for concealed electrical items.
 - d. Switchgear.
 - e. Switchboards.
 - f. Transformers: Label that includes tag designation shown on Drawings for the transformer, feeder, and panelboards or equipment supplied by the secondary.
 - g. Substations.
 - h. Emergency system boxes and enclosures.
 - i. Motor-control centers.
 - j. Enclosed switches.
 - k. Enclosed circuit breakers.
 - l. Enclosed controllers.
 - m. Variable-speed controllers.

- n. Push-button stations.
- o. Power transfer equipment.
- p. Contactors.
- q. Remote-controlled switches, dimmer modules, and control devices.
- r. Battery-inverter units.
- s. Battery racks.
- t. Power-generating units.
- u. Monitoring and control equipment.
- v. UPS equipment.

3.3 DOCUMENTATION

- A. Provide a typewritten chart, framed under glass, to correlate identification, abbreviations, equipment numbers, color schemes, and similar information.
- B. Provide an overall 1-line power distribution drawing, multi-colored, of the entire electrical distribution system, framed under glass and mounted in each building's main electrical room where directed. Contact architect for color scheme.

END OF SECTION

SECTION 263213 - ENGINE GENERATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes packaged engine-generator sets for emergency power supply with the following features:
 - 1. Unit-mounted engine.
 - 2. Unit-mounted cooling system.
 - 3. Unit-mounted control and monitoring.
 - 4. Performance requirements for sensitive loads.
 - 5. Outdoor enclosure.
- B. Related Sections include the following:
 - 1. Division 26 Section "Transfer Switches" for transfer switches including sensors and relays to initiate automatic-starting and -stopping signals for engine-generator sets.
- C. Provide the paralleling and output distribution switchboards required to form a complete power system for automatic synchronized and paralleling of engine generator sets.

1.3 DEFINITIONS

- A. Operational Bandwidth: The total variation from the lowest to highest value of a parameter over the range of conditions indicated, expressed as a percentage of the nominal value of the parameter.
- B. LP: Liquid petroleum.

1.4 SUBMITTALS

- A. Product Data: For each type of packaged engine generator indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. In addition, include the following:
 - 1. Thermal damage curve for generator.
 - 2. Time-current characteristic curves for generator protective device.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Dimensioned outline plan and elevation drawings of engine-generator set and other components specified.
 - 2. Equipment pad.
 - 3. Vibration Isolation Base Details: Signed and sealed by a qualified professional engineer. Detail fabrication, including anchorages and attachments to structure and to supported equipment. Include base weights.
 - 4. Wiring Diagrams: Power, signal, and control wiring.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
 - 1. Maintenance Proximity: Not more than four hours' normal travel time from Installer's place of business to Project site.
 - 2. Engineering Responsibility: Preparation of data for vibration isolators and seismic restraints of engine skid mounts, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project.
- B. Manufacturer Qualifications: A qualified manufacturer. Maintain, within 100 miles of Project site, a service center capable of providing training, parts, and emergency maintenance repairs.
- C. Source Limitations: Obtain packaged generator sets and auxiliary components through one source from a single manufacturer.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- E. Comply with ASME B15.1.
- F. Comply with NFPA 37.
- G. Comply with NFPA 70.
- H. Comply with NFPA 99.
- I. Comply with NFPA 110 requirements for Level 2 emergency power supply system.
- J. Comply with UL 2200.
- K. Engine Exhaust Emissions: Comply with applicable state and local government requirements.
- L. Noise Emission: Comply with applicable state and local government requirements for maximum noise level at adjacent property boundaries due to sound emitted by generator set including engine, engine exhaust, engine cooling-air intake and discharge, and other components of installation.

1.6 PROJECT CONDITIONS

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
 - 1. Notify Architect no fewer than two days in advance of proposed interruption of electrical service.
 - 2. Do not proceed with interruption of electrical service without Architect's written permission.
- B. Environmental Conditions: Engine-generator system shall withstand the following environmental conditions without mechanical or electrical damage or degradation of performance capability:
 - 1. Ambient Temperature: Minus 15 to plus 40 deg C.
 - 2. Relative Humidity: 0 to 95 percent.

3. Altitude: Sea level to 1500 feet.

1.7 COORDINATION

- A. Coordinate size and location of concrete bases for package engine generators. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of packaged engine generators and associated auxiliary components that fail in materials or workmanship within specified warranty period.
 1. Warranty Period: One year from date of Substantial Completion.

1.9 MAINTENANCE SERVICE

- A. Initial Maintenance Service: Beginning at Substantial Completion, provide 12 months' full maintenance by skilled employees of manufacturer's designated service organization. Include quarterly exercising to check for proper starting, load transfer, and running under load. Include routine preventive maintenance as recommended by manufacturer and adjusting as required for proper operation. Provide parts and supplies same as those used in the manufacture and installation of original equipment.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 1. Onan/Cummins Power Generation; Industrial Business Group.
 2. Caterpillar; Engine Div.
 3. Kohler Co.; Generator Division.

2.2 ENGINE-GENERATOR SET

- A. Factory-assembled and -tested, engine-generator set.
- B. Mounting Frame: Maintain alignment of mounted components without depending on concrete foundation; and have lifting attachments.
 1. Rigging Diagram: Inscribed on metal plate permanently attached to mounting frame to indicate location and lifting capacity of each lifting attachment and generator-set center of gravity.
- C. Capacities and Characteristics:
 1. Power Output Ratings: Nominal ratings as indicated.
 2. Output Connections: Three-phase, four wire.
 3. Nameplates: For each major system component to identify manufacturer's name and address, and model and serial number of component.
- D. Generator-Set Performance:
 1. Steady-State Voltage Operational Bandwidth: 3 percent of rated output voltage from no load to full load.

2. Transient Voltage Performance: Not more than 20 percent variation for 50 percent step-load increase or decrease. Voltage shall recover and remain within the steady-state operating band within three seconds.
 3. Steady-State Frequency Operational Bandwidth: 0.5 percent of rated frequency from no load to full load.
 4. Steady-State Frequency Stability: When system is operating at any constant load within the rated load, there shall be no random speed variations outside the steady-state operational band and no hunting or surging of speed.
 5. Transient Frequency Performance: Less than 5 percent variation for 50 percent step-load increase or decrease. Frequency shall recover and remain within the steady-state operating band within five seconds.
 6. Output Waveform: At no load, harmonic content measured line to line or line to neutral shall not exceed 5 percent total and 3 percent for single harmonics. Telephone influence factor, determined according to NEMA MG 1, shall not exceed 50 percent.
 7. Sustained Short-Circuit Current: For a 3-phase, bolted short circuit at system output terminals, system shall supply a minimum of 250 percent of rated full-load current for not less than 10 seconds and then clear the fault automatically, without damage to generator system components.
 8. Start Time: Comply with NFPA 110, Type 10, system requirements.
- E. Generator-Set Performance for Sensitive Loads:
1. Oversizing generator compared with the rated power output of the engine is permissible to meet specified performance.
 - a. Nameplate Data for Oversized Generator: Show ratings required by the Contract Documents rather than ratings that would normally be applied to generator size installed.
 2. Steady-State Voltage Operational Bandwidth: 1 percent of rated output voltage from no load to full load.
 3. Transient Voltage Performance: Not more than 10 percent variation for 50 percent step-load increase or decrease. Voltage shall recover and remain within the steady-state operating band within 0.5 second.
 4. Steady-State Frequency Operational Bandwidth: Plus or minus 0.25 percent of rated frequency from no load to full load.
 5. Steady-State Frequency Stability: When system is operating at any constant load within the rated load, there shall be no random speed variations outside the steady-state operational band and no hunting or surging of speed.
 6. Transient Frequency Performance: Less than 2-Hz variation for 50 percent step-load increase or decrease. Frequency shall recover and remain within the steady-state operating band within three seconds.
 7. Output Waveform: At no load, harmonic content measured line to neutral shall not exceed 2 percent total with no slot ripple. Telephone influence factor, determined according to NEMA MG 1, shall not exceed 50 percent.
 8. Sustained Short-Circuit Current: For a 3-phase, bolted short circuit at system output terminals, system shall supply a minimum of 300 percent of rated full-load current for not less than 10 seconds and then clear the fault automatically, without damage to winding insulation or other generator system components.
 9. Excitation System: Performance shall be unaffected by voltage distortion caused by nonlinear load.
 - a. Provide permanent magnet excitation for power source to voltage regulator.
 10. Start Time: Comply with NFPA 110, Type 10, system requirements.

2.3 ENGINE

- A. Fuel: Fuel oil, Grade DF-2
- B. Rated Engine Speed: 1800 rpm.

- C. Maximum Piston Speed for Four-Cycle Engines: 2250 fpm.
- D. Lubrication System: The following items are mounted on engine or skid:
1. Filter and Strainer: Rated to remove 90 percent of particles 5 micrometers and smaller while passing full flow.
 2. Thermostatic Control Valve: Control flow in system to maintain optimum oil temperature. Unit shall be capable of full flow and is designed to be fail-safe.
 3. Crankcase Drain: Arranged for complete gravity drainage to an easily removable container with no disassembly and without use of pumps, siphons, special tools, or appliances.
- E. Engine Fuel System:
1. Main Fuel Pump: Mounted on engine. Pump ensures adequate primary fuel flow under starting and load conditions.
 2. Relief-Bypass Valve: Automatically regulates pressure in fuel line and returns excess fuel to source.
 3. Dual Natural Gas with LP-Gas Backup (Vapor-Withdrawal) System:
 - a. Carburetor.
 - b. Secondary Gas Regulators: One for each fuel type.
 - c. Fuel-Shutoff Solenoid Valves: One for each fuel source.
 - d. Flexible Fuel Connectors: One for each fuel source.
- F. Coolant Jacket Heater: Electric-immersion type, factory installed in coolant jacket system. Comply with NFPA 110 requirements for Level 1 equipment for heater capacity.
- G. Governor: Adjustable isochronous, with speed sensing.
- H. Cooling System: Closed loop, liquid cooled, with radiator factory mounted on engine-generator-set mounting frame and integral engine-driven coolant pump.
1. Coolant: Solution of 50 percent ethylene-glycol-based antifreeze and 50 percent water, with anticorrosion additives as recommended by engine manufacturer.
 2. Size of Radiator: Adequate to contain expansion of total system coolant from cold start to 110 percent load condition.
 3. Expansion Tank: Constructed of welded steel plate and rated to withstand maximum closed-loop coolant system pressure for engine used. Equip with gage glass and petcock.
 4. Temperature Control: Self-contained, thermostatic-control valve modulates coolant flow automatically to maintain optimum constant coolant temperature as recommended by engine manufacturer.
 5. Coolant Hose: Flexible assembly with inside surface of nonporous rubber and outer covering of aging-, ultraviolet-, and abrasion-resistant fabric.
 - a. Rating: 50-psig maximum working pressure with coolant at 180 deg F, and noncollapsible under vacuum.
 - b. End Fittings: Flanges or steel pipe nipples with clamps to suit piping and equipment connections.
- I. Cooling System: Closed loop, liquid cooled, with remote radiator and integral engine-driven coolant pump.
1. Configuration: As shown on the drawings.
 2. Radiator Core Tubes: Aluminum.
 3. Size of Radiator: Adequate to contain expansion of total system coolant from cold start to 110 percent load condition.
 4. Expansion Tank: Constructed of welded steel plate and rated to withstand maximum closed-loop coolant system pressure for engine used. Equip with gage glass and petcock.
 5. Fan: Driven by totally enclosed electric motor with sealed bearings.

6. Coolant: Solution of 50 percent ethylene-glycol-based antifreeze and 50 percent water, with anticorrosion additives as recommended by engine manufacturer.
 7. Temperature Control: Self-contained, thermostatic-control valve modulates coolant flow automatically to maintain optimum constant coolant temperature as recommended by engine manufacturer.
- J. Muffler/Silencer: Critical type, sized as recommended by engine manufacturer and selected with exhaust piping system to not exceed engine manufacturer's engine backpressure requirements.
1. See sound requirements on drawings.
- K. Air-Intake Filter: Heavy-duty, engine-mounted air cleaner with replaceable dry-filter element and "blocked filter" indicator.
- L. Starting System: 24-V electric, with negative ground.
1. Components: Sized so they will not be damaged during a full engine-cranking cycle with ambient temperature at maximum specified in Part 1 "Project Conditions" Article.
 2. Cranking Motor: Heavy-duty unit that automatically engages and releases from engine flywheel without binding.
 3. Cranking Cycle: As required by NFPA 110 for system level specified.
 4. Battery: Adequate capacity within ambient temperature range specified in Part 1 "Project Conditions" Article to provide specified cranking cycle at least three times without recharging.
 5. Battery Cable: Size as recommended by engine manufacturer for cable length indicated. Include required interconnecting conductors and connection accessories.
 6. Battery Compartment: Factory fabricated of metal with acid-resistant finish and thermal insulation. Thermostatically controlled heater shall be arranged to maintain battery above 10 deg C regardless of external ambient temperature within range specified in Part 1 "Project Conditions" Article. Include accessories required to support and fasten batteries in place.
 7. Battery-Charging Alternator: Factory mounted on engine with solid-state voltage regulation and 35-A minimum continuous rating.
 8. Battery Charger: Current-limiting, automatic-equalizing and float-charging type. Unit shall comply with UL 1236 and include the following features:
 - a. Operation: Equalizing-charging rate of 10 A shall be initiated automatically after battery has lost charge until an adjustable equalizing voltage is achieved at battery terminals. Unit shall then be automatically switched to a lower float-charging mode and shall continue to operate in that mode until battery is discharged again.
 - b. Automatic Temperature Compensation: Adjust float and equalize voltages for variations in ambient temperature from minus 40 deg C to plus 60 deg C to prevent overcharging at high temperatures and undercharging at low temperatures.
 - c. Automatic Voltage Regulation: Maintain constant output voltage regardless of input voltage variations up to plus or minus 10 percent.
 - d. Ammeter and Voltmeter: Flush mounted in door. Meters shall indicate charging rates.
 - e. Safety Functions: Sense abnormally low battery voltage and close contacts providing low battery voltage indication on control and monitoring panel. Sense high battery voltage and loss of ac input or dc output of battery charger. Either condition shall close contacts that provide a battery-charger malfunction indication at system control and monitoring panel.
 - f. Enclosure and Mounting: NEMA 250, Type 1, wall-mounted cabinet.

2.4 FUEL OIL STORAGE

- A. Comply with NFPA 30.

B. Base-Mounted Fuel Oil Tank: Factory installed and piped, complying with UL 142 fuel oil tank. Features include the following:

1. Tank level indicator.
2. Capacity: Provide fuel capacity to operate generator set at 100% rated power output for the number of hours listed on the drawings.
3. Vandal-resistant fill cap.
4. Containment Provisions: Comply with requirements of authorities having jurisdiction.

2.5 CONTROL AND MONITORING

- A. Automatic Starting System Sequence of Operation: When mode-selector switch on the control and monitoring panel is in the automatic position, remote-control contacts in one or more separate automatic transfer switches initiate starting and stopping of generator set. When mode-selector switch is switched to the on position, generator set starts. The off position of same switch initiates generator-set shutdown. When generator set is running, specified system or equipment failures or derangements automatically shut down generator set and initiate alarms. Operation of a remote emergency-stop switch also shuts down generator set.
- B. Configuration: Operating and safety indications, protective devices, basic system controls, and engine gages shall be grouped in a common control and monitoring panel mounted on the generator set. Mounting method shall isolate the control panel from generator-set vibration.
- C. Indicating and Protective Devices and Controls:
1. AC voltmeter.
 2. AC ammeter.
 3. AC frequency meter.
 4. DC voltmeter (alternator battery charging).
 5. Engine-coolant temperature gage.
 6. Engine lubricating-oil pressure gage.
 7. Running-time meter.
 8. Ammeter-voltmeter, phase-selector switch(es).
 9. Generator-voltage adjusting rheostat.
 10. Start-stop switch.
 11. Overspeed shutdown device.
 12. Coolant high-temperature shutdown device.
 13. Coolant low-level shutdown device.
 14. Oil low-pressure shutdown device.
 15. Fuel tank derangement alarm.
 16. Fuel tank high-level shutdown of fuel supply alarm.
 17. Generator overload.
 18. Fuel level indicator.
- D. Supporting Items: Include sensors, transducers, terminals, relays, and other devices and include wiring required to support specified items. Locate sensors and other supporting items on engine or generator, unless otherwise indicated.
- E. Connection to Data Link: A separate terminal block, factory wired to Form C dry contacts, for each alarm and status indication is reserved for connections for data-link transmission of indications to remote data terminals.
- F. Common Remote Audible Alarm: Signal the occurrence of any events listed below without differentiating between event types. Connect so that after an alarm is silenced, clearing of initiating condition will reactivate alarm until silencing switch is reset.
1. Engine high-temperature shutdown.
 2. Lube-oil, low-pressure shutdown.
 3. Overspeed shutdown.

4. Remote emergency-stop shutdown.
5. Engine high-temperature prealarm.
6. Lube-oil, low-pressure prealarm.
7. Fuel tank, low-fuel level.
8. Low coolant level.

G. Remote Alarm Annunciator: Comply with NFPA 99. An LED labeled with proper alarm conditions shall identify each alarm event and a common audible signal shall sound for each alarm condition. Silencing switch in face of panel shall silence signal without altering visual indication. Connect so that after an alarm is silenced, clearing of initiating condition will reactivate alarm until silencing switch is reset. Cabinet and faceplate are surface- or flush-mounting type to suit mounting conditions indicated.

2.6 GENERATOR OVERCURRENT AND FAULT PROTECTION

- A. Generator Circuit Breaker: Molded-case, thermal-magnetic type; 100 percent rated; complying with NEMA AB 1 and UL 489.
1. Tripping Characteristic: Designed specifically for generator protection.
 2. Trip Rating: Matched to generator rating.
 3. Shunt Trip: Connected to trip breaker when generator set is shut down by other protective devices.
 4. Mounting: Adjacent to or integrated with control and monitoring panel.
- B. Ground-Fault Indication: Comply with NFPA 70, "Emergency System" signals for ground-fault. Integrate ground-fault alarm indication with other generator-set alarm indications.

2.7 GENERATOR, EXCITER, AND VOLTAGE REGULATOR

- A. Comply with NEMA MG 1.
- B. Drive: Generator shaft shall be directly connected to engine shaft. Exciter shall be rotated integrally with generator rotor.
- C. Electrical Insulation: Class H or Class F.
- D. Stator-Winding Leads: Brought out to terminal box to permit future reconnection for other voltages if required.
- E. Construction shall prevent mechanical, electrical, and thermal damage due to vibration, overspeed up to 125 percent of rating, and heat during operation at 110 percent of rated capacity.
- F. Enclosure: Drip-proof.
- G. Instrument Transformers: Mounted within generator enclosure.
- H. Voltage Regulator: Solid-state type, separate from exciter, providing performance as specified.
1. Adjusting rheostat on control and monitoring panel shall provide plus or minus 5 percent adjustment of output-voltage operating band.
- I. Strip Heater: Thermostatically controlled unit arranged to maintain stator windings above dew point.
- J. Windings: Two-thirds pitch stator winding and fully linked amortisseur winding.

- K. Subtransient Reactance: 12 percent, maximum.

2.8 OUTDOOR GENERATOR-SET ENCLOSURE

- A. Description: Vandal-resistant, weatherproof steel housing, wind resistant up to 100 mph. Multiple panels shall be lockable and provide adequate access to components requiring maintenance. Panels shall be removable by one person without tools. Instruments and control shall be mounted within enclosure.
- B. Engine Cooling Airflow through Enclosure: Maintain temperature rise of system components within required limits when unit operates at 110 percent of rated load for 2 hours with ambient temperature at top of range specified in system service conditions.
 - 1. Louvers: Fixed-engine, cooling-air inlet and discharge. Storm-proof and drainable louvers prevent entry of rain and snow.
 - 2. Automatic Dampers: At engine cooling-air inlet and discharge. Dampers shall be closed to reduce enclosure heat loss in cold weather when unit is not operating.
- C. Interior Lights with Switch: Factory-wired, vaporproof-type fixtures within housing; arranged to illuminate controls and accessible interior. Arrange for external electrical connection.
 - 1. AC lighting system and connection point for operation when remote source is available.
 - 2. DC lighting system for operation when remote source and generator are both unavailable.
- D. Convenience Outlets: Factory wired, GFCI. Arrange for external electrical connection.
- E. Provide a weatherproof sound enclosure capable of attenuating, levels shown on drawings.

2.9 MOTORS

- A. General requirements for motors are specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Electrical devices and connections are specified in Division 26 Sections.

2.10 VIBRATION ISOLATION DEVICES

- A. Elastomeric Isolator Pads: Oil- and water-resistant elastomer or natural rubber, arranged in single or multiple layers, molded with a nonslip pattern and galvanized-steel baseplates of sufficient stiffness for uniform loading over pad area, and factory cut to sizes that match requirements of supported equipment.
 - 1. Material: Standard neoprene.
 - 2. Durometer Rating: 50.
 - 3. Number of Layers: One.
- B. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic restraint.
 - 1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to wind loads or if weight is removed; factory-drilled baseplate bonded to 1/4-inch- thick, elastomeric isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation.
 - 2. Outside Spring Diameter: Not less than 80 percent of compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of required deflection at rated load.
 - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.

5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.11 FINISHES

- A. Indoor and Outdoor Enclosures and Components: Manufacturer's standard finish over corrosion-resistant pretreatment and compatible primer.

2.12 SOURCE QUALITY CONTROL

- A. Prototype Testing: Factory test engine-generator set using same engine model, constructed of identical or equivalent components and equipped with identical or equivalent accessories.
 1. Tests: Comply with NFPA 110, Level 1 Energy Converters and with IEEE 115.
- B. Project-Specific Equipment Tests: Before shipment, factory test engine-generator set and other system components and accessories manufactured specifically for this Project. Perform tests at rated load and power factor. Include the following tests:
 1. Test components and accessories furnished with installed unit that are not identical to those on tested prototype to demonstrate compatibility and reliability.
 2. Full load run.
 3. Maximum power.
 4. Voltage regulation.
 5. Transient and steady-state governing.
 6. Single-step load pickup.
 7. Safety shutdown.
 8. Provide 14 days' advance notice of tests and opportunity for observation of tests by Owner's representative.
 9. Report factory test results within 10 days of completion of test.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, equipment bases, and conditions, with Installer present, for compliance with requirements for installation and other conditions affecting packaged engine-generator performance.
- B. Examine roughing-in of piping systems and electrical connections. Verify actual locations of connections before packaged engine-generator installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with packaged engine-generator manufacturers' written installation and alignment instructions and with NFPA 110.
- B. Install packaged engine generator to provide access, without removing connections or accessories, for periodic maintenance.
- C. Install packaged engine generator with elastomeric isolator pads on 4-inch- high concrete base. Secure sets to anchor bolts installed in concrete bases.
- D. Install remote radiator with restrained spring isolators having a minimum deflection of 1 inch on roof equipment supports on roof.

- E. Electrical Wiring: Install electrical devices furnished by equipment manufacturers but not specified to be factory mounted.
- F. Fuel Tank Filling: All generator fuel tanks and day tanks shall be filled to capacity by the contractor prior to engine testing. Any additional fuel required for testing or commissioning shall be provided by the contractor, to include any associated fuel delivery and handling charges. At the completion of testing and commissioning, the contractor shall fill the fuel tanks and day tanks to capacity so that the tanks are full when the owner takes possession of the generator installation.

3.3 CONNECTIONS

- A. Drawings indicate general arrangement of piping and specialties.
- B. Connect fuel, cooling-system, and exhaust-system piping adjacent to packaged engine generator to allow service and maintenance.
- C. Connect cooling-system water piping to engine-generator set and remote radiator with flexible connectors.
- D. Connect engine exhaust pipe to engine with flexible connector.
- E. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- F. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.4 IDENTIFICATION

- A. Identify system components according to Division 26 Section "Identification for Electrical Systems."

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections. Report results in writing.
- B. Tests and Inspections:
 - 1. Perform tests recommended by manufacturer and each electrical test and visual and mechanical inspection for "AC Generators and for Emergency Systems" specified in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 2. NFPA 110 Acceptance Tests: Perform tests required by NFPA 110 that are additional to those specified here including, but not limited to, single-step full-load pickup test.
 - 3. Battery Tests: Equalize charging of battery cells according to manufacturer's written instructions. Record individual cell voltages.
 - a. Measure charging voltage and voltages between available battery terminals for full-charging and float-charging conditions. Check electrolyte level and specific gravity under both conditions.
 - b. Test for contact integrity of all connectors. Perform an integrity load test and a capacity load test for the battery.
 - c. Verify acceptance of charge for each element of the battery after discharge.
 - d. Verify that measurements are within manufacturer's specifications.

4. Battery-Charger Tests: Verify specified rates of charge for both equalizing and float-charging conditions.
 5. System Integrity Tests: Methodically verify proper installation, connection, and integrity of each element of engine-generator system before and during system operation. Check for air, exhaust, and fluid leaks.
 6. Exhaust-System Back-Pressure Test: Use a manometer with a scale exceeding 40-inch wg. Connect to exhaust line close to engine exhaust manifold. Verify that back pressure at full-rated load is within manufacturer's written allowable limits for the engine.
 7. Exhaust Emissions Test: Comply with applicable government test criteria.
 8. Voltage and Frequency Transient Stability Tests: Use recording oscilloscope to measure voltage and frequency transients for 50 and 100 percent step-load increases and decreases, and verify that performance is as specified.
 9. Harmonic-Content Tests: Measure harmonic content of output voltage under 25 percent and at 100 percent of rated linear load. Verify that harmonic content is within specified limits.
 10. Noise Level Tests: Measure A-weighted level of noise emanating from generator-set installation, including engine exhaust and cooling-air intake and discharge, at four locations 10 feet from equipment, and compare measured levels with required values.
- C. Coordinate tests with tests for transfer switches and run them concurrently.
- D. Test instruments shall have been calibrated within the last 12 months, traceable to standards of NIST, and adequate for making positive observation of test results. Make calibration records available for examination on request.
- E. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
- F. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
- G. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- H. Remove and replace malfunctioning units and retest as specified above.
- I. Retest: Correct deficiencies identified by tests and observations and retest until specified requirements are met.
- J. Record adjustable relay settings and measured insulation resistances, time delays, and other values and observations. Attach a label or tag to each tested component indicating satisfactory completion of tests.
- K. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each power wiring termination and each bus connection. Remove all access panels so terminations and connections are accessible to portable scanner.
1. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan 11 months after date of Substantial Completion.
 2. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 3. Record of Infrared Scanning: Prepare a certified report that identifies terminations and connections checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken and observations after remedial action.

- L. Compile and maintain all field quality control reports and make available to the AHJ, owner, architect and engineer as needed.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain packaged engine generators.

END OF SECTION

SECTION 263600 - TRANSFER SWITCHES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes transfer switches rated 600 V and less, including the following:
 - 1. Automatic transfer switches.
 - 2. Bypass/isolation switches.
 - 3. Quick connect input and output power panels.
 - 4. Non-Automatic transfer switches.
 - 5. Paralleling equipment.
 - 6. Remote annunciation and control systems.
- B. Related Sections include the following:
 - 1. Division 26 Section "Engine Generators" for engine generator sets. Provide transfer switches and paralleling equipment required to form a complete power system for the engine generator sets specified.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, weights, operating characteristics, furnished specialties, and accessories.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Maintain a service center capable of providing training, parts, and emergency maintenance repairs within a response period of less than eight hours from time of notification.
- B. Source Limitations: Obtain automatic transfer switches, bypass/isolation switches, remote annunciators, and paralleling equipment through one source from a single manufacturer.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- D. Comply with NEMA ICS 1.
- E. Comply with NFPA 70.
- F. Comply with NFPA 99.
- G. Comply with NFPA 110.
- H. Comply with UL 1008 unless requirements of these Specifications are stricter.

1.5 PROJECT CONDITIONS

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service:
 - 1. Notify Architect no fewer than two days in advance of proposed interruption of electrical service.
 - 2. Do not proceed with interruption of electrical service without Architect's written permission.

1.6 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Contactor Transfer Switches:
 - a. Onan/Cummins Power Generation; Industrial Business Group.
 - b. Schneider Electric; ASCO Power Technologies.
 - c. GE Zenith Controls.
 - d. Russelectric, Inc.

2.2 GENERAL TRANSFER-SWITCH PRODUCT REQUIREMENTS

- A. Indicated Current Ratings: Apply as defined in UL 1008 for continuous loading and total system transfer, including tungsten filament lamp loads not exceeding 30 percent of switch ampere rating, unless otherwise indicated.
- B. Tested Fault-Current Closing and Withstand Ratings: Adequate for duty imposed by protective devices at installation locations in Project under the fault conditions indicated, based on testing according to UL 1008.
 - 1. Where transfer switch includes internal fault-current protection, rating of switch and trip unit combination shall exceed indicated fault-current value at installation location.
- C. Solid-State Controls: Repetitive accuracy of all settings shall be plus or minus 2 percent or better over an operating temperature range of minus 20 to plus 70 deg C.
- D. Resistance to Damage by Voltage Transients: Components shall meet or exceed voltage-surge withstand capability requirements when tested according to IEEE C62.41. Components shall meet or exceed voltage-impulse withstand test of NEMA ICS 1.
- E. Electrical Operation: Accomplish by a nonfused, momentarily energized solenoid or electric-motor-operated mechanism, mechanically and electrically interlocked in both directions.
- F. Switch Characteristics: Designed for continuous-duty repetitive transfer of full-rated current between active power sources.
 - 1. Limitation: Switches using molded-case switches or circuit breakers or insulated-case circuit-breaker components are not acceptable.
 - 2. Switch Action: Double throw; mechanically held in both directions.

3. Contacts: Silver composition or silver alloy for load-current switching. Conventional automatic transfer-switch units, rated 225 A and higher, shall have separate arcing contacts.

- G. Neutral Switching. Provide neutral pole switched simultaneously with phase poles.
- H. Neutral Terminal: Solid and fully rated.
- I. Oversize Neutral: Ampacity and switch rating of neutral path through units indicated for oversize neutral shall be double the nominal rating of circuit in which switch is installed.
- J. Heater: Equip switches exposed to outdoor temperatures and humidity, and other units indicated, with an internal heater. Provide thermostat within enclosure to control heater.
- K. Battery Charger: For generator starting batteries.
 1. Float type rated 2 A.
 2. Ammeter to display charging current.
 3. Fused ac inputs and dc outputs.
- L. Annunciation, Control, and Programming Interface Components: Devices at transfer switches for communicating with remote programming devices, annunciators, or annunciator and control panels shall have communication capability matched with remote device.
- M. Factory Wiring: Train and bundle factory wiring and label, consistent with Shop Drawings, either by color-code or by numbered or lettered wire and cable tape markers at terminations. Color-coding and wire and cable tape markers are specified in Division 26 Section "Identification for Electrical Systems."
 1. Designated Terminals: Pressure type, suitable for types and sizes of field wiring indicated.
 2. Power-Terminal Arrangement and Field-Wiring Space: Suitable for top, side, or bottom entrance of feeder conductors as indicated.
 3. Control Wiring: Equipped with lugs suitable for connection to terminal strips.
- N. Enclosures: General-purpose NEMA 250, Type **3R**, complying with NEMA ICS 6 and UL 508, unless otherwise indicated.
- O. NEC 2017 Compliance: NEC 700.3 (F) and NEC 700.10 (D) (3).

2.3 AUTOMATIC TRANSFER SWITCHES

- A. Comply with Level 1 equipment according to NFPA 110.
- B. Automatic Open-Transition Transfer Switches: Interlocked to prevent the load from being closed on both sources at the same time.
 1. Sources shall be mechanically and electrically interlocked to prevent closing both sources on the load at the same time.
- C. Manual Switch Operation: Under load, with door closed and with either or both sources energized. Transfer time is same as for electrical operation. Control circuit automatically disconnects from electrical operator during manual operation.
- D. Manual Switch Operation: Unloaded. Control circuit automatically disconnects from electrical operator during manual operation.

- E. Signal-Before-Transfer Contacts: A set of normally open/normally closed dry contacts operates in advance of retransfer to normal source. Interval is adjustable from 1 to 30 seconds.
- F. Digital Communication Interface: Matched to capability of remote annunciator or annunciator and control panel.
- G. In-Phase Monitor: Factory-wired, internal relay controls transfer so it occurs only when the two sources are synchronized in phase. Relay compares phase relationship and frequency difference between normal and emergency sources and initiates transfer when both sources are within 15 electrical degrees, and only if transfer can be completed within 60 electrical degrees. Transfer is initiated only if both sources are within 2 Hz of nominal frequency and 70 percent or more of nominal voltage.
- H. Motor Disconnect and Timing Relay: Controls designate starters so they disconnect motors before transfer and reconnect them selectively at an adjustable time interval after transfer. Control connection to motor starters is through wiring external to automatic transfer switch. Time delay for reconnecting individual motor loads is adjustable between 1 and 60 seconds, and settings are as indicated. Relay contacts handling motor-control circuit inrush and seal currents are rated for actual currents to be encountered.
- I. Programmed Neutral Switch Position: Switch operator has a programmed neutral position arranged to provide a midpoint between the two working switch positions, with an intentional, time-controlled pause at midpoint during transfer. Pause is adjustable from 0.5 to 30 seconds minimum and factory set for 0.5 second, unless otherwise indicated. Time delay occurs for both transfer directions. Pause is disabled unless both sources are live.
- J. Automatic Transfer-Switch Features:
 1. Undervoltage Sensing for Each Phase of Normal Source: Sense low phase-to-ground voltage on each phase. Pickup voltage shall be adjustable from 85 to 100 percent of nominal, and dropout voltage is adjustable from 75 to 98 percent of pickup value. Factory set for pickup at 90 percent and dropout at 85 percent.
 2. Adjustable Time Delay: For override of normal-source voltage sensing to delay transfer and engine start signals. Adjustable from zero to six seconds, and factory set for one second.
 3. Voltage/Frequency Lockout Relay: Prevent premature transfer to generator. Pickup voltage shall be adjustable from 85 to 100 percent of nominal. Factory set for pickup at 90 percent. Pickup frequency shall be adjustable from 90 to 100 percent of nominal. Factory set for pickup at 95 percent.
 4. Time Delay for Retransfer to Normal Source: Adjustable from 0 to 30 minutes, and factory set for 10 minutes to automatically defeat delay on loss of voltage or sustained undervoltage of emergency source, provided normal supply has been restored.
 5. Test Switch: Simulate normal-source failure.
 6. Switch-Position Pilot Lights: Mechanical position indicators for two sources plus center off (disconnected).
 7. Source-Available Indicating Lights: Supervise sources via transfer-switch normal- and emergency-source sensing circuits.
 - a. Normal Power Supervision: Green light with nameplate engraved "Normal Source Available."
 - b. Emergency Power Supervision: Red light with nameplate engraved "Emergency Source Available."
 8. Unassigned Auxiliary Contacts: Two normally open, single-pole, double-throw contacts for each switch position, rated 10 A at 240-V ac.
 9. Transfer Override Switch: Overrides automatic retransfer control so automatic transfer switch will remain connected to emergency power source regardless of condition of normal source. Pilot light indicates override status.

10. Engine Starting Contacts: One isolated and normally closed, and one isolated and normally open; rated 10 A at 32-V dc minimum.
11. Engine Shutdown Contacts: Instantaneous; shall initiate shutdown sequence at remote engine-generator controls after retransfer of load to normal source.
12. Engine Shutdown Contacts: Time delay adjustable from zero to five minutes, and factory set for five minutes. Contacts shall initiate shutdown at remote engine-generator controls after retransfer of load to normal source.
13. One form A contact to indicate switch is in the center off (disconnected) position.
14. Engine-Generator Exerciser: Solid-state, programmable-time switch starts engine generator and transfers load to it from normal source for a preset time, then retransfers and shuts down engine after a preset cool-down period. Initiates exercise cycle at preset intervals adjustable from 7 to 30 days. Running periods are adjustable from 10 to 30 minutes. Factory settings are for 7-day exercise cycle, 20-minute running period, and 5-minute cool-down period. Exerciser features include the following:
 - a. Exerciser Transfer Selector Switch: Permits selection of exercise with and without load transfer.
 - b. Push-button programming control with digital display of settings.
 - c. Integral battery operation of time switch when normal control power is not available.
15. Surge Suppression – A SPD with a surge current rating of 65kA shall be provided with individually matched fused metal oxide varistors (MOVs). It shall include LED status indication of normal operation, under voltage, power loss, phase loss or component failure. Shall include form C dry contacts for external alarm or monitoring. The unit shall be enclosed in a Noryl housing rated NEMA 4, 12, and 4X. Shall comply with UL 1449 3rd edition. (This feature shall be equal to ASCO accessory 73).
16. Engine Start Module: The Engine Start Control and Monitoring Modules shall be ASCO 5101 Engine Start Modules or approved equal. The solution must cover and provide complete compliance to the 2017 NEC 700.10 code.
 - a. The ATS shall provide continuous monitoring of the entire remote start circuit. Visual and audible annunciation of generator malfunction shall be initiated if the integrity of the start circuit is compromised.
 - b. There shall be minimum time delay (less than 5 seconds) in annunciation of any compromised condition such as an open or short circuit. A system that annunciates compromised conditions only after a generator start signal is initiated via a redundant path does not meet the intent of this specification.
 - c. The detection of a compromised start circuit shall initiate and latch the generator start circuit.
 - d. Each Generator Engine Start Module shall be din-rail mounted and accept up to (8) ATS Engine Start. Each channel must have its own dedicated tri-colored status LED.
 - e. Each Engine Start channel must have its own dedicated switch with ability to enable or disable monitoring function.
 - f. Engine-start circuit shall be a single pair of typical hardwire used in legacy applications. Additional wiring and components beyond specified herein do not meet the intent of this specification.
 - g. Coordinate placement of required components within the generator controls with the specified manufacturers.

2.4 BYPASS/ISOLATION SWITCHES

- A. Comply with requirements for Level 1 equipment according to NFPA 110.
- B. Description: Manual type, arranged to select and connect either source of power directly to load, isolating transfer switch from load and from both power sources. Include the following features for each combined automatic transfer switch and bypass/isolation switch:

1. Means to lock bypass/isolation switch in the position that isolates transfer switch with an arrangement that permits complete electrical testing of transfer switch while isolated. While isolated, interlocks prevent transfer-switch operation, except for testing or maintenance.
 2. Drawout Arrangement for Transfer Switch: Provide physical separation from live parts and accessibility for testing and maintenance operations.
 3. Bypass/Isolation Switch Current, Voltage, Closing, and Short-Circuit Withstand Ratings: Equal to or greater than those of associated automatic transfer switch, and with same phase arrangement and number of poles.
 4. Contact temperatures of bypass/isolation switches shall not exceed those of automatic transfer-switch contacts when they are carrying rated load.
 5. Operability: Constructed so load bypass and transfer-switch isolation can be performed by 1 person in no more than 2 operations in 15 seconds or less.
 6. Legend: Manufacturer's standard legend for control labels and instruction signs shall describe operating instructions.
 7. Maintainability: Fabricate to allow convenient removal of major components from front without removing other parts or main power conductors.
- C. Interconnection of Bypass/Isolation Switches with Automatic Transfer Switches: Factory-installed copper bus bars; plated at connection points and braced for the indicated available short-circuit current.

2.5 QUICK CONNECT INPUT AND OUTPUT POWER PANELS

- A. Input Panels shall be listed to UL 1008, under Annex J, as a transfer switch accessory. Output Panels shall be listed to UL 891 for panelboards or switchboards. Equipment that is constructed and tested is required.
- B. Quick Connect Power Panels shall be ASCO 300 Series (3QC), or equal.
- C. All quick connect power panels shall be Type 3R compliant and constructed of aluminum, mild steel or Stainless Steel, depending on the ampacity rating and installation method. The Type 3R rating shall be maintained with the temporary cables installed.
- D. Cables shall enter and exit the wiring chamber via access holes specifically designed for conductors and shall be provided with a bushing or shall be formed so that there are no sharp edges with which conductor insulation may come in contact.
- E. Connections shall be arranged so that cables drape downward when connected.
- F. 400-800 Amp Models.
 1. The quick connect panel shall have an enclosure manufactured of aluminum and painted ANSI 61 gray.
 2. The quick connect panel shall be divided into an upper termination chamber and a lower wiring chamber.
 3. The upper termination chamber shall have a dead front panel covering all exposed electrical parts.
 4. The lower chamber shall have individual cable holes to restrict access and reducing the possibility of theft.
 5. The cable access holes shall have a hinged cover held closed by springs inherently resistant to corrosion in order to securely cover the cable access holes when the temporary cables are not installed.

6. The quick connect panel shall have an additional cable lock plate to reduce risk of cable theft. This lock plate will also serve to lock the hinged cable access door(s) when the temporary power cables are not installed.
 7. The quick connect panel shall have an outer single hinged access door restricting access to both wiring chambers for safety and security.
 8. The outer access door shall have a padlock hasp preventing unauthorized entry.
- G. 1200 and 1600 Amp Models
1. The quick connect panel shall have an enclosure manufactured of 12 gauge galvanized steel painted ANSI 61 gray or 316 stainless steel.
 2. The quick connect panel shall include four (4) feet for floor or concrete pad mounting. Holes in the bottom of the feet shall be available for anchoring the enclosure to the floor or pad.
 3. The quick connect panel shall be divided into an upper termination chamber and a lower wiring chamber.
 4. The upper termination chamber shall have a key lock handle door covering all exposed electrical parts.
 5. The lower chamber main door shall have a key lock handle main door covering all exposed camlock connectors.
 - a. The lower chamber main door shall have a smaller trap door for cable egress. This trap door shall have a key lock handle to preventing unauthorized entry.
- H. 2000A-4000A Amp Models
1. The quick connect power panel shall have an enclosure manufactured of aluminum.
 2. The quick connect panel shall be able to accommodate rear, side and bottom cable entry.
 3. Multiple Chamber style design to isolate permanent connections and camlock connections.
 4. Pad-lockable tamper resistant door preventing access to temporary connections while unit is in use.
 5. Trap door for cable egress.
 6. Provisions for Trap Key interlock prevent access to temporary connections while cables are energized.
 7. Slotted fingers to restrict cable access reducing theft.
- I. The quick connect panel shall be have input and output connections rated up to 600 VAC, as specified in the contract documents.
1. Withstand Current Rating (WCR) for panels up to 800A shall be no less than 10kA verified by testing supervised by a Nationally Recognized Testing Laboratory, not by calculation.
 2. Withstand Current Rating (WCR) for 1200-1600A panels shall be no less than 22kA verified by testing supervised by a Nationally Recognized Testing Laboratory, not by calculation.
 3. Withstand Current Rating (WCR) for 2000-4000A panels shall be no less than 100kA verified by testing supervised by a Nationally Recognized Testing Laboratory, not by calculation.
 - a. Phase Rotation Monitor.
 - b. Two wire auto start.

2.6 NONAUTOMATIC TRANSFER SWITCHES

- A. Switch shall have the same mechanism, controller and controls as an automatic switch, except it is manually energized.
- B. Operation: Electrically actuated by push buttons designated "Normal Source" and "Alternate Source." In addition, removable manual handle provides quick-make, quick-break manual-

switching action. Switch shall be capable of electrically or manually transferring load in either direction with either or both sources energized. Control circuit disconnects from electrical operator during manual operation.

- C. Double-Throw Switching Arrangement: Incapable of pauses or intermediate position stops during switching sequence.
- D. Nonautomatic Transfer-Switch Accessories:
 - 1. Pilot Lights: Indicate source to which load is connected.
 - 2. Source-Available Indicating Lights: Supervise sources via transfer-switch normal- and alternate-source sensing circuits.
 - a. Normal Power Supervision: Green light with nameplate engraved "Normal Source Available."
 - b. Emergency Power Supervision: Red light with nameplate engraved "Alternate Source Available."
 - 3. Unassigned Auxiliary Contacts: One set of normally closed contacts for each switch position, rated 10 A at 240-V ac.

2.7 REMOTE ANNUNCIATOR AND CONTROL SYSTEM

- A. Functional Description: Include the following functions for indicated transfer switches:
 - 1. Indication of sources available, as defined by actual pickup and dropout settings of transfer-switch controls.
 - 2. Indication of switch position.
 - 3. Indication of switch in test mode.
 - 4. Indication of failure of digital communication link.
 - 5. Key-switch or user-code access to control functions of panel.
 - 6. Control of switch-test initiation.
 - 7. Control of switch operation in either direction.
 - 8. Control of time-delay bypass for transfer to normal source.
- B. Malfunction of annunciator, annunciation and control panel, or communication link shall not affect functions of automatic transfer switch. In the event of failure of communication link, automatic transfer switch automatically reverts to stand-alone, self-contained operation. Automatic transfer-switch sensing, controlling, or operating function shall not depend on remote panel for proper operation.
- C. Remote Annunciation and Control Panel: Solid-state components. Include the following features:
 - 1. Controls and indicating lights grouped together for each transfer switch.
 - 2. Label each indicating light control group. Indicate transfer switch it controls, location of switch, and load it serves.
 - 3. Digital Communication Capability: Matched to that of transfer switches supervised.
 - 4. Mounting: Flush, modular, steel cabinet, unless otherwise indicated.

2.8 SOURCE QUALITY CONTROL

- A. Factory test and inspect components, assembled switches, and associated equipment. Ensure proper operation. Check transfer time and voltage, frequency, and time-delay settings for compliance with specified requirements. Perform dielectric strength test complying with NEMA ICS 1.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Design each fastener and support to carry load indicated by seismic requirements and according to seismic-restraint details. See Division 26 Section "Vibration Controls for Electrical Systems."
- B. Floor-Mounting Switch: Anchor to floor by bolting.
 - 1. Concrete Bases: 4 inches high, reinforced, with chamfered edges. Extend base no more than 4 inches in all directions beyond the maximum dimensions of switch, unless otherwise indicated or unless required for seismic support. Construct concrete bases according to Division 26 Section "Hangers and Supports for Electrical Systems."
- C. Annunciator and Control Panel Mounting: Flush in wall, unless otherwise indicated.
- D. Identify components according to Division 26 Section "Identification for Electrical Systems."
- E. Set field-adjustable intervals and delays, relays, and engine exerciser clock.

3.2 CONNECTIONS

- A. Wiring to Remote Components: Match type and number of cables and conductors to control and communication requirements of transfer switches as recommended by manufacturer. Increase raceway sizes at no additional cost to Owner if necessary to accommodate required wiring.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- C. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installation, including connections, and to assist in testing.
 - 2. After installing equipment and after electrical circuitry has been energized, test for compliance with requirements.
 - 3. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 4. Measure insulation resistance phase-to-phase and phase-to-ground with insulation-resistance tester. Include external annunciation and control circuits. Use test voltages and procedure recommended by manufacturer. Comply with manufacturer's specified minimum resistance.
 - a. Check for electrical continuity of circuits and for short circuits.
 - b. Inspect for physical damage, proper installation and connection, and integrity of barriers, covers, and safety features.
 - c. Verify that manual transfer warnings are properly placed.
 - d. Perform manual transfer operation.
 - 5. After energizing circuits, demonstrate interlocking sequence and operational function for each switch at least three times.

- a. Simulate power failures of normal source to automatic transfer switches and of emergency source with normal source available.
 - b. Simulate loss of phase-to-ground voltage for each phase of normal source.
 - c. Verify time-delay settings.
 - d. Verify pickup and dropout voltages by data readout or inspection of control settings.
 - e. Test bypass/isolation unit functional modes and related automatic transfer-switch operations.
 - f. Perform contact-resistance test across main contacts and correct values exceeding 500 microhms and values for 1 pole deviating by more than 50 percent from other poles.
 - g. Verify proper sequence and correct timing of automatic engine starting, transfer time delay, retransfer time delay on restoration of normal power, and engine cool-down and shutdown.
6. Ground-Fault Tests: Coordinate with testing of ground-fault protective devices for power delivery from both sources.
- a. Verify grounding connections and locations and ratings of sensors.
- B. Coordinate tests with tests of generator and run them concurrently.
- C. Record adjustable relay settings and measured insulation and contact resistances and time delays. Attach a label or tag to each tested component indicating satisfactory completion of tests.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Compile and maintain all field quality control report and make available to the AHJ, owner, architect and engineer as needed.

3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain transfer switches and related equipment as specified below.
- B. Coordinate this training with that for generator equipment.

END OF SECTION

31 23 10 STRUCTURAL EXCAVATION AND BACKFILL

1.00 GENERAL

1.01 SUMMARY

- A. This Section specifies excavation, backfill materials, backfill placement and compaction procedures, and other construction activities incidental to project structures.
- B. The Specification does not include excavation and backfilling for utility lines, manholes, valve boxes, and other minor structures related to utility lines. Refer to Section 31 23 33 “Trenching and Backfill” for utility line related excavation and backfill.

1.02 DEFINITIONS

1.03 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design of cofferdams, including comprehensive engineering analysis by a qualified professional engineer for project specific site conditions. Design shall comply with AASHTO LRFD Bridge Design Specifications, latest addition.

1.04 QUALIFICATION ASSURANCE

- A. Testing Agency: An independent testing agency that is AASHTO accredited.

1.05 SUBMITTALS

- A. Submittals shall be in accordance with Section 01 33 00 “Document Management” and shall include:
 - 1. Provide list of compaction equipment to be used.
 - 2. Backfill material classifications: For each soil or aggregate backfill material provide a certification by the testing agency.
 - 3. Compaction Test Results: Submit test results within 24 hours of successful testing.

1.06 STANDARDS

- A. Material classification, placing, and testing shall be in compliance with the latest revisions of the following standards, unless otherwise noted in the Contract Documents.
 - 1. ASTM International (ASTM) Standards:

ASTM D698	Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lbf/ft ³ (600 kN-m/m ³))
ASTM D1556	Standard Test Method for Density and Unit Weight of Soil in Place by Sand-Cone Method
ASTM D2487	Standard Practice for Classification of Soils for Engineering Purposes (Unified Soil Classification System)
ASTM D4253	Standard Test Methods for Maximum Index Density and Unit Weight of Soils Using a Vibratory Table

ASTM D6938	Standard Test Methods for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)
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- B. Any other testing required by these specifications and not specifically referenced to a standard shall be performed under ASTM or other appropriate standards as designated by the Engineer.

1.07 DELIVERY AND STORAGE

- A. Deposit material to be used for backfill in storage piles at points convenient for handling of the material during the backfilling operations and as required to prevent contamination with other materials.

1.08 JOB CONDITIONS

- A. The precise profile of soil and rock strata beneath this Site is not known.
- B. Review the Site and determine the conditions which may affect the structural excavation, prior to the commencement of the excavation.

2.00 PRODUCTS

2.01 BACKFILL MATERIALS

- A. Backfill: Structural Fill shall be flexible base in accordance with TxDOT 2014 Standard Specifications, Item 247, Grade 1 or 2, Type D

2.02 COMPACTION EQUIPMENT

- A. Compaction equipment shall conform to the following requirements.
 - 1. Hand-Directed Compaction Equipment: Use power tampers and vibratory plate compactors in areas where it is impracticable or unacceptable to use heavy compaction equipment.

3.00 EXECUTION

3.01 PREPARATION

- A. Clear and grub the area to be excavated prior to the start of excavation. **Remove the surficial vegetation, waste and soils to a minimum depth of 12 inches. Depth of removal shall not be less than that required to remove trees, shrubs, stumps, roots, and other organic material above and below ground from within the area to be excavated**

3.02 EXCAVATION FOR FOUNDATIONS

- A. General: Excavate subgrade to the depth indicated on Drawings, +/- 0.1 feet tolerance. Extend limits of the excavation beyond the perimeter of the foundations as indicated on the Drawings.
 - 1. Exposed subgrade surfaces shall be level and of sound, stable material; free of mud, frost, snow, or ice. Testing agency or Owner’s representative shall confirm exposed subgrade is a suitable bearing material based on the Construction Documents.

2. Where unsound or unstable material is uncovered, notify Owner's representative. Remove objectionable material and replace after approval is received from Owner's representative. Replacement material shall be as indicated here unless otherwise indicated on Drawings:
 - a. Soil subgrade replacement material: Compacted structural fill.
- B. Excavation Safety: All excavations shall be in accordance with OSHA requirements.

3.03 WATER IN FOUNDATION EXCAVATIONS

A. General:

1. Prevent water infiltration into foundation excavations. Remove standing water from excavation prior to placing concrete. If removal of standing water is not possible due to continuous water infiltration, then contact Owner's representative for additional direction regarding placing concrete underwater.
 2. Do not dewater a foundation excavation while placing concrete or for a period of at least 24 hours after concrete placement.
- B. Rock Foundation Subgrade: If rock material becomes weathered due to water infiltration, then remove weathered material and provide rock replacement material to restore foundation subgrade elevation.
- C. Soil Foundation Subgrade: If foundation subgrade becomes saturated do not disturb the subgrade. Wait for water to evacuate the subgrade and subgrade surface to adequately stiffen prior to placing concrete. If subgrade is disturbed, then wait until subgrade has dried out, excavate disturbed subgrade and provide replacement material as indicated above.

3.04 COMPACTED BACKFILL

A. General: Backfill excavated spaces and areas not occupied by the permanent structure.

1. Backfill behind a retaining wall or basement-type wall shall not be placed until the concrete has reached its 28-day compressive strength or 7 days, whichever is longer.
2. Unless otherwise indicated on Drawings, structures with a top slab shall not be backfilled until the top slab has been in place at least 4 days.
3. Structures with soil on opposing (opposite) sides shall be backfilled to prevent uneven loading of the structure – evenly raise backfill on opposing sides of the structure. The maximum differential backfill height between opposing sides is 1 foot.
4. Do not permit rollers to operate within 3 feet of structures.
5. Maximum Loose Lift Height:
 - a. Hand-Directed Compaction Equipment: 4 inches.
6. Previous Compacted Layer: If backfill placement occurs over a period of time greater than 24 hours, then scarify and recompact the previous day's final compacted layer.
 - a. Scarify and Recompact: 6-inch depth; adjust the moisture content; recompact.

- b. Saturated subgrades shall not be worked on until sufficiently dry and harden so as not to be rutted with compaction equipment. Scarify and recompact layers damaged by weather or construction equipment.
- B. Moisture: Prior to compacting backfill, mix and aerate or water the loose lift backfill material as necessary to adjust the moisture content and evenly distribute throughout. The material shall contain moisture within the limits specified below.
 - 1. In accordance with ASTM D6938, determine the optimum moisture content for the maximum dry density.
 - 2. Backfill moisture content shall be as indicated in the drawings.

3.05 FIELD QUALITY CONTROL

- A. Contractor is responsible for the costs involved in providing an approved testing agency to perform quality control testing of backfill operations and verification of subgrade bearing material. The testing laboratory shall make tests of in-place density and moisture in accordance with ASTM Standards previously mentioned in this Section. The testing agency shall monitor backfill operations continuously or at intervals acceptable to the Owner's representative. It shall be the responsibility of the Contractor to notify the testing agency a minimum of 2 business days before backfill operations begin.
 - 1. Unless noted otherwise, in-place density tests shall be conducted at a rate of one test per 3000 square feet with a minimum of one for every lift.

END OF SECTION

32 31 19 DECORATIVE METAL FENCES AND GATES

1.00 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Swing gates.
- B. Related Requirements:
 - 1. Section 03 30 00 "Cast-in-Place Concrete for concrete bases for gate operators, drives, and controls and post concrete fill.

1.03 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project Site.

1.04 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For gates. Include plans, elevations, sections, details, and attachments to other work.
- C. Samples: For each gate material and for each color specified, refer to Architectural Finishes (Custom Color).
 - 1. Provide Samples 12 inches in length for linear materials.
 - 2. Provide Samples 12 inches square for sheet or plate materials.

1.05 INFORMATIONAL SUBMITTALS

- A. Field Quality-Control Reports.
- B. Product Test Reports: For decorative metallic-coated-steel tubular picket fences, including finish, indicating compliance with referenced standard and other specified requirements.

1.06 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For gate operators to include in maintenance manuals.

1.07 QUALITY ASSURANCE

- A. Installer Qualifications: Fabricator of products.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.
 - 1. Include 10-foot length of fence complying with requirements.

2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

2.00 PRODUCTS

2.01 PERFORMANCE REQUIREMENTS

- A. Lightning-Protection System: Maximum grounding-resistance value of 25 ohms under normal dry conditions.

2.02 SWING GATES

- A. Gate Configuration: As indicated.
- B. Gate Frame Height: As indicated.
- C. Gate Opening Width: As indicated.
- D. Steel Frames and Bracing: Fabricate members from square steel tubing 1 by 1 inches and 2-1/2 by 2-1/2 inches with 1/8-inch (3.2-mm) wall thickness.
- E. Hardware: Latches permitting operation from both sides of gate, hinges, and keepers for each gate leaf more than 5 feet (1.52 m) wide. Fabricate latches with integral eye openings for padlocking; padlock accessible from both sides of gate.
 1. Padlocks and chains are Owner furnished.
- F. Hinges: BHMA A156.1, Grade 1, suitable for exterior use.
 1. Function: 39 - Full surface, triple weight, antifriction bearing.
 2. Material: Wrought steel, forged steel, cast steel, or malleable iron; galvanized.
- G. Mortise Locks: BHMA A156.13, Grade 1, suitable for exterior use at Generator Enclosure Gates, only.
 1. Function: F16 - Double-cylinder deadlock.
 2. Material: bronze.
 3. Levers: Cast, forged, or extruded bronze.
 4. Mounting Box: Configuration necessary to enclose locks. Fabricate from 1/8-inch (3.2-mm) thick, steel plate; galvanized.
- H. Exit Hardware: BHMA A156.3, Grade 1, Type 1 (rim exit device), with push pad actuating bar, suitable for exterior use.
 1. Function: 04 - Entrance by trim when latch bolt is released by key or set in a retracted position by key.
 2. Mounting Channel: Bent-plate channel formed from 1/8-inch (3.2-mm) thick, steel plate. Channel spans gate frame. Exit device is mounted on channel web, recessed between flanges, with flanges extending 1/8 inch (3.2 mm) beyond push pad surface.
- I. Cane Bolts: Provide for inactive leaf of pairs of gates. Fabricated from 3/4-inch (19-mm) diameter, round steel bars. Finish to match gates. Provide steel pipe strikes to receive cane bolts in both open and closed positions.

J. Finish exposed welds to comply with NOMMA Guideline 1, Finish #3 - partially dressed weld with splatter removed.

K. Steel Finish: Shop painted.

2.03 STEEL AND IRON

A. Plates, Shapes, and Bars: ASTM A36/A36M.

B. Bars (Pickets): Hot-rolled, carbon steel complying with ASTM A29/A29M, Grade 1010.

C. Tubing: ASTM A500/A500M, cold-formed steel tubing.

D. Bar Grating: NAAMM MBG 531.

1. Bars: Hot-rolled steel strip, ASTM A1011/A1011M, Commercial Steel, Type B.

2. Wire Rods: ASTM A510 (ASTM A510M).

2.04 COATING MATERIALS

A. Shop Primers for Steel: Provide primers that comply with Section 09 91 00 "Painting."

B. Shop Primer for Steel: Manufacturer's standard lead- and chromate-free, nonasphaltic, rust-inhibiting primer complying with MPI#79 and compatible with topcoat.

2.05 MISCELLANEOUS MATERIALS

A. Welding Rods and Bare Electrodes: Select according to AWS specifications for metal alloy welded.

B. Concrete: Normal-weight, air-entrained, ready-mix concrete complying with requirements in Section 03 30 00 "Cast-in-Place Concrete" with a minimum 28-day compressive strength of 3000 psi (20-MPa), 3-inch (75-mm) slump, and 1-inch (25-mm) maximum aggregate size.

C. Nonshrink Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C1107/C1107M and specifically recommended by manufacturer for exterior applications.

2.06 GROUNDING MATERIALS

A. Grounding Conductors: Bare, solid wire for No. 6 AWG and smaller; stranded wire for No. 4 AWG and larger.

1. Material above Finished Grade: Copper.

2. Material on or below Finished Grade: Copper.

3. Bonding Jumpers: Braided copper tape, 1 inch (25 mm) wide, woven of No. 30 AWG bare copper wire, terminated with copper ferrules.

B. Grounding Connectors and Grounding Rods: Comply with UL 467.

1. Connectors for Below-Grade Use: Exothermic-welded type.

2. Grounding Rods: Copper-clad steel.

a. Size: 5/8 by 96 inches (16 by 2440 mm).

2.07 STEEL FINISHES

- A. Primer Application: Apply zinc-rich epoxy primer immediately after cleaning, to provide a minimum dry film thickness of 2 mils (0.05 mm) per applied coat, to surfaces that are exposed after assembly and installation, and to concealed surfaces.
- B. Shop-Painted Finish: Comply with Section 09 91 00 "Painting."
 - 1. Match approved Samples for color, texture, and coverage. Remove and refinish or recoat Work that does not comply with specified requirements. Color to match Architectural Finishes, Roof Color (Custom Paint Color).

3.00 EXECUTION

3.01 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for site clearing, earthwork, pavement work, construction layout, and other conditions affecting performance of the Work.
- B. Do not begin installation before final grading is completed unless otherwise permitted by Architect.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 PREPARATION

- A. Stake locations of fence lines, gates, and terminal posts. Do not exceed intervals of 500 feet (152.5 m) or line of sight between stakes. Indicate locations of utilities, lawn sprinkler system, underground structures, benchmarks, and property monuments.
 - 1. Construction layout and field engineering are specified in Section 01 70 00 "Execution and Closeout Requirements."

3.03 GATE INSTALLATION

- A. Install gates according to manufacturer's written instructions, level, plumb, and secure for full opening without interference. Attach hardware using tamper-resistant or concealed means. Install ground-set items in concrete for anchorage. Adjust hardware for smooth operation and lubricate where necessary.

3.04 GROUNDING AND BONDING

- 1. Fences within 100 Feet (30 m) of Buildings, Structures, Walkways, and Roadways: Ground at maximum intervals of 750 feet (225 m).
 - a. Gates and Other Fence Openings: Ground fence on each side of opening.
 - 1). Bond metal gates to gate posts.
- B. Grounding Method: At each grounding location, drive a grounding rod vertically until the top is 6 inches (150 mm) below finished grade. Connect rod to fence with No. 6 AWG conductor. Connect conductor to each fence component at grounding location.
- C. Bonding Method for Gates: Connect bonding jumper between gate post and gate frame.

- D. Connections: Make connections so possibility of galvanic action or electrolysis is minimized. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact are galvanically compatible.
 - 1. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer in order of galvanic series.
 - 2. Make connections with clean, bare metal at points of contact.
 - 3. Make aluminum-to-steel connections with stainless-steel separators and mechanical clamps.
 - 4. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
 - 5. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.

3.05 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
 - 1. Grounding-Resistance Tests: Subject completed grounding system to a megger test at each grounding location. Measure grounding resistance not less than 48 hours after last trace of precipitation, without soil having been moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural grounding resistance. Perform tests by two-point method according to IEEE 81.
 - 2. Excessive Grounding Resistance: If resistance to grounding exceeds specified value, notify Architect promptly. Include recommendations for reducing grounding resistance and a proposal to accomplish recommended work.
 - 3. Report: Prepare test reports of grounding resistance at each test location certified by a testing agency. Include observations of weather and other phenomena that may affect test results.

3.06 ADJUSTING

- A. Gates: Adjust gates to operate smoothly, easily, and quietly, free of binding, warp, excessive deflection, distortion, nonalignment, misplacement, disruption, or malfunction, throughout entire operational range. Confirm that latches and locks engage accurately and securely without forcing or binding.
- B. Automatic Gate Operators: Energize circuits to electrical equipment and devices. Adjust operators, controls, safety devices, and limit switches.
 - 1. Hydraulic Operators: Purge operating system, adjust pressure and fluid levels, and check for leaks.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
- C. Lubricate hardware, gate operators, and other moving parts.

3.07 DEMONSTRATION

- A. Train Owner's personnel to adjust, operate, and maintain gates.

END OF SECTION